



## PTC thermistors

### Overcurrent protection

**Series/Type:** C860-B80-A70  
**Ordering code:** B59860C0080B070  
**Date:** 2020-04-21  
**Version:** 1

### Applications

- Overcurrent protection
- Short circuit protection



### Features

- Lead free terminals
- Marking: Type, Manufacturer's logo, reference temperature in °C and date code YYWW
- Short response time
- UL approval to UL 1434 with  $V_{max} = 165V$  and  $V_R = 145V$  (file number E69802)
- VDE approval (license number 104843)
- RoHS-compatible

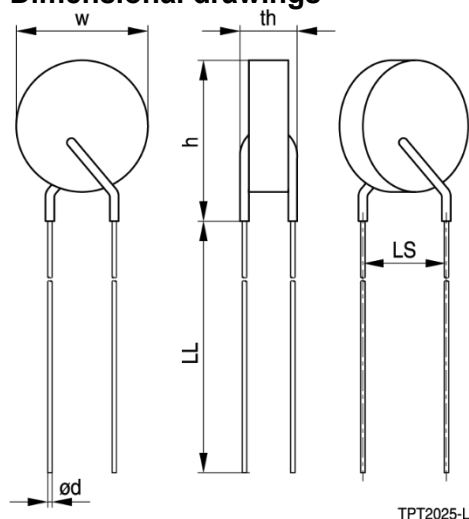
### Delivery mode

- Cardboard strips with hot-melt adhesive tape
- 16 pcs per strip

### Ordering code

[B59860C0080B070](#)

### Dimensional drawings



$W_{max}$	11.0	mm
$th_{max}$	5.0	mm
$h_{max}$	14.5	mm
$d$	$0.6 \pm 0.05$	mm
LS	$5.5 \pm 1.0$	mm
LLmin	25	mm

Dimensions in mm

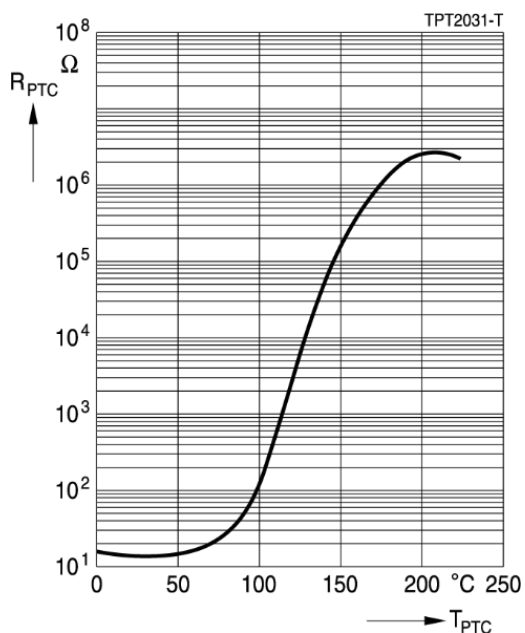
**General technical data**

Max. operating voltage ( $T_a = 60\text{ °C}$ )	$V_{\max}$	265	$V_{\text{rms}}$
Rated voltage	$V_R$	230	$V_{\text{rms}}$
Rated resistance at $T_{\text{amb}}$	$R_{25}$	15	$\Omega$
Rated resistance tolerance at $T_{\text{amb}}$	$\Delta R_{25}$	$\pm 25$	%
Minimum resistance	$R_{\min}$	7.8	$\Omega$
Rated current	$I_R$	90	mA
Switching current	$I_S$	180	mA
Maximal permissible switching current at $V_{\max}$	$I_{S\max}$	1.5	A
Residual current at $V_{\max}$ (typ.) for information only	$I_{\text{res}}$	6	mA
Switching time at $I_{\max}$ and $V_{\max}$	$T_S$	< 8	s
Reference temperature (typ.) for information only	$T_{\text{ref}}$	80	$^{\circ}\text{C}$
Operating temperature range ( $V = 0$ )	$T_{\text{op}}(0)$	-40/+125	$^{\circ}\text{C}$
Operating temperature range ( $V = V_{\max}$ )	$T_{\text{op}}(V_{\max})$	0/+60	$^{\circ}\text{C}$

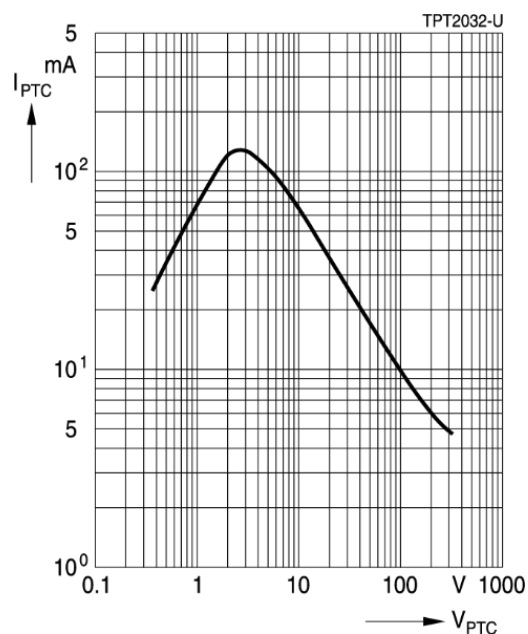
Specification for  $T_{\text{amb}} = 25 \pm 0.1\text{ °C}$

**Characteristics (typ.)**

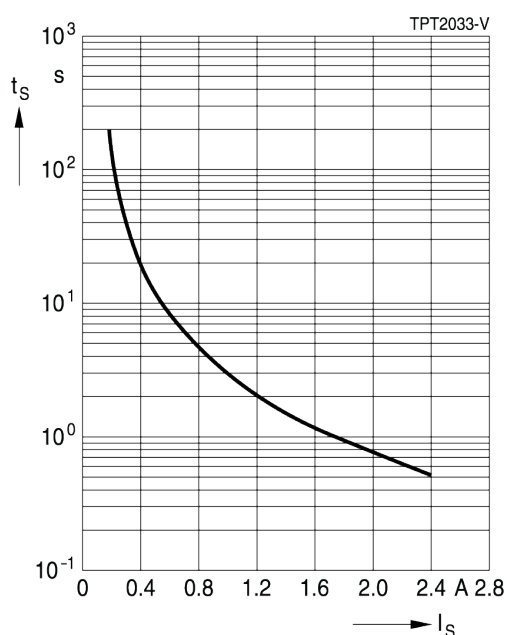
PTC resistance  $R_{PTC}$  versus  
PTC temperature  $T_{PTC}$   
(measured at low signal voltage)



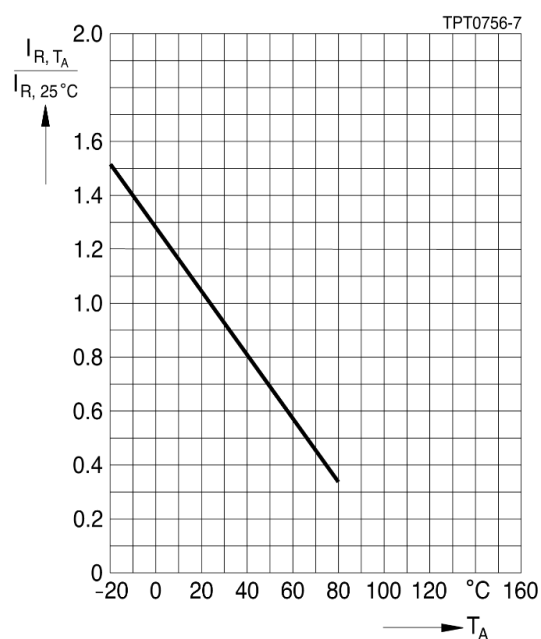
PTC current  $I_{PTC}$  versus PTC voltage  $V_{PTC}$   
(measured at 25 °C in still air)



Switching time  $T_s$  versus switching current  $I_s$   
(measured at 25 °C in still air)



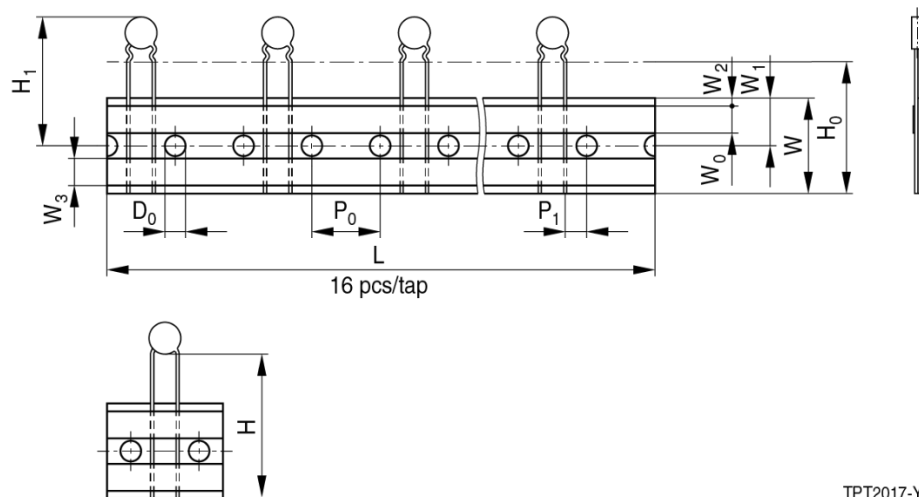
Rated current  $I_R$  versus ambient temperature  $T_A$   
(measures in still air)



**Reliability data**

Test	Standard	Test conditions	$I\Delta R_{25}/R_{25}$
Electrical endurance, cycling	IEC 60738-1	Room temperature, $I_{Smax}$ ; $V_{max}$ Number of cycles: 100	<25%
Electrical endurance, constant	IEC 60738-1	Storage at $V_{max}$ and $T_{op,max}$ ( $V_{max}$ ) Test duration: 1000 h	<25%
Damp heat	IEC 60738-1	Temperature of air: 40 °C Relative humidity of air: 93% Duration: 56 days Test according to IEC 60068-2-78	<10%
Rapid change of temperature	IEC 60738-1	$T_1 = T_{op,min}$ (0 V), $T_2 = T_{op,max}$ (0 V) Number of cycles: 5 Test duration: 30 min Test according to IEC 60068-2-14, Test Na	<10%
Vibration	IEC 60738-1	Frequency range: 10 to 55 Hz Displacement amplitude: 0.75 mm Test duration: 3 x 2 h Test according to IEC 60068-2-6, Test Fc	<5%
Shock	IEC 60738-1	Acceleration: 500m/s <sup>2</sup> Pulse duration : 11 ms 6 x 3 pulse	< 5%
Climatic sequence	IEC 60738-1	Dry heat: $T = T_{op,max}$ (0 V) Test duration: 16 h Damp heat first cycle Cold $T = T_{op,min}$ (0 V) Test duration: 2 h Damp heat 5 cycle Tests performed according to IEC 60068-2-30	<10%

**Packing specifications**



Designation	Symbol	Nominal size mm	Tolerance mm	Remarks
Hole diameter	D <sub>0</sub>	4.0	± 0.5	
Pitch of holes	P <sub>0</sub>	12.7	± 0.5	
Hot adhesive tape width	W <sub>0</sub>	5.0	± 0.5	peel-off force ≤ 10 N
Position of holes	W <sub>1</sub>	9.0	+0.75/-0.5	
Position of adhesive tape	W <sub>2</sub>	3.0	max.	
Hot adhesive tape width	W <sub>3</sub>	5.0	± 0.5	peel-off force ≤ 10 N
Spacing hole center / bottom edge of component	H	16	min.	non- kinked lead version only
Spacing hole center / kink level	H <sub>0</sub>	16	min.	kinked lead version only
Spacing hole center / upper edge of component	H <sub>1</sub>	32.2	max.	
Length of cardboard strip	L	203	± 2	
Cardboard strip width	W	18	± 0.5	
Spacing hole center /Leads	P <sub>1</sub>	3.85	± 0.7	

## Cautions and warnings

### General

- EPCOS thermistors are designed for specific applications and should not be used purposes not identified in our specifications, application notes and data books unless otherwise agreed with us during the design-in-phase.
- Ensure suitability of thermistor through reliability testing during the design-in phase. The thermistors should be evaluated taking into consideration worst-case conditions.

### Storage

- Store thermistors only in original packaging. Do not open the package before storage.
- Storage conditions in original packaging: storage temperature -25 °C to +45 °C, relative humidity  $\leq 75\%$  annual mean, maximum 95%, dew precipitation is inadmissible.
- Avoid contamination of thermistors surface during storage, handling and processing.
- Avoid storage of thermistor in harmful environment with effect on function on long-term operation (examples given under operation precautions).
- Use thermistor within the following period after delivery:
  - Through-hole devices (housed and leaded PTCs): 24 months
  - Motor protection sensors, glass-encapsulated sensors and probe assemblies: 24 months
  - Telecom pair and quattro protectors (TPP, TQP): 24 months
  - Leadless PTC thermistors for pressure contacting: 12 months
  - Leadless PTC thermistors for soldering: 6 months
  - SMDs in EIA sizes 3225 and 4032, and for PTCs with metal tags: 24 months
  - SMDs in EIA sizes 0402, 0603, 0805 and 1210: 12 months

### Handling

- PTCs must not be dropped. Chip-offs must not be caused during handling of PTCs.
- Components must not be touched with bare hands. Gloves are recommended.
- Avoid contamination of thermistor surface during handling.

### Soldering

- Use rosin-type flux or non-activated flux.
- Insufficient preheating may cause ceramic cracks.
- Rapid cooling by dipping in solvent is not recommended.
- Complete removal of flux is recommended.
- Standard PTC heaters are not suitable for soldering.

### Mounting

- Electrode must not be scratched before/during/after in the mounting process.
- Contacts and housing used for assembly with thermistor have to be clean before mounting. Especially grease or oil must be removed.
- When PTC thermistors are encapsulated with sealing material, the precautions given in chapter "Mounting instructions", "Sealing and potting" must be observed.
- When the thermistor is mounted, there must not be any foreign body between the electrode of the thermistor and the clamping contact.
- The minimum force of the clamping contacts pressing against the PTC must be 10 N.

- During operation, the thermistor's surface temperature can be very high. Ensure that adjacent components are placed at a sufficient distance from the thermistor to allow for proper cooling at the thermistors.
- Ensure that adjacent materials are designed for operation at temperature comparable to the surface temperature of thermistor. Be sure that surrounding parts and materials can withstand this temperature.
- Avoid contamination of thermistor surface during processing.

### Operation

- Use thermistors only within the specified temperature operating range.
- Use thermistors only within the specified voltage and current ranges.
- Environmental conditions must not harm the thermistors. Use thermistors only in normal atmospheric conditions. Avoid use in deoxidizing gases (chlorine gas, hydrogen sulfide gas, ammonia gas, sulfuric acid gas etc), corrosive agents, humid or salty conditions. Contact with any liquids and solvents should be prevented.
- Be sure to provide and appropriate fail-safe function to prevent secondary product damage caused by abnormal function (e.g. use VDR for limitation of over voltage condition).

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## Important notes

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