

PTC thermistors

Inrush current limiter

Version:

 Series/Type:
 C1471-A130-A40

 Ordering code:
 B59471C1130A040

 Date:
 2021-08-26

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Applications

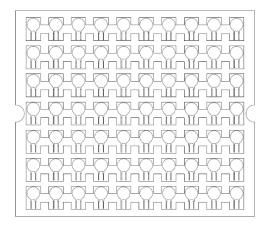
- Inrush current limiter (charging resistor) for smoothing and DC link capacitors
- To replace high-power fixed resistors for capacitor charging

Features

- Lead free terminal
- Self-protecting in case of malfunction of short-circuit relay or internal short circuit of capacitor
- Inrush current limiters are not damaged when directly connected to V_{max} even without additional current limitation
- Marking: Type, manufacturer's logo, reference temperature in °C and date code YYWW
- RoHS-compatible

Delivery mode

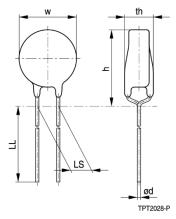
Tray packing



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Dimensional drawing



PPD PTC PD

W _{max}	15.0	mm
th _{max}	7.5	mm
h _{max}	20.5	mm
Ød	0.8 ± 0.05	mm
LS	5.0 +0.6/-0.1	mm
LL	3.3±0.6	mm



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General technical data

Maximum operating voltage	V _{max}	480	V _{AC}	
Max. DC link voltage	V link, max	680	V _{DC}	
Rated resistance	R ₂₅	75	Ω	
Resistance tolerance	ΔR_{25}	±25	%	
Reference temperature (typical)	T _{ref}	130	°C	
Thermal capacity (typical)	Cth	2.1	J/K	
Thermal time constant (typical)	Tth	100	S	
Operating cycles at V _{max} (charging of capacitor)	Nc	> 100,000	cycles	
Switching cycles at V _{max} (failure mode)	Nf	> 100	cycles	
Operating temperature range (V = 0 V)	T _{op}	-40 / +125	°C	
Operating temperature range (V = V _{max})	T _{op}	-40 / +85	°C	

Specification for $T_{amb} = 25\pm0.1$ °C

Calculation of the number of required PTC elements

Number of required PTC elements (connected in parallel) as function of capacitance and charging voltage of smoothing or DC link capacitor:

$$N \geq \frac{K \cdot C \cdot V^{2}}{2 \cdot C_{th} \cdot \left(T_{ref} - T_{A,max}\right)}$$

К	K factor K = 1 for DC source K = 0.96 for 3-phase bridge rectifier K = 0.76 for single-phase bridge rectifier
Ν	Number of required PTC thermistors connected in parallel
С	Capacitance of smoothing or DC link capacitor in F
V	Charging voltage of capacitor in V
C_{th}	Heat capacity in J/K
T _{ref}	Reference temperature of PTC in °C
T _{A.max}	Expected maximum ambient temperature in °C

In case of large N values the resulting resistance of the parallel PTC network might be too low for effective limitation of the charging current. In this case a combination of series and parallel connected PTC thermistors can be used.

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Reliability data

Test	Standard	Test conditions	I∆R ₂₅ /R ₂₅ I
Electrical endurance,		Room temperature, V _{max}	<25%
cycling		applied energy < C _{th} x (T _{ref} - T _{amb})	
		Number of cycles: 100,000	
Electrical endurance, constant	IEC 60738-1	Storage at V _{max} /T _{op,max} (V _{max})	<25%
		Test duration: 1000 h	
Damp heat	IEC 60738-1	Temperature of air: 40 °C	<10%
		Relative humidity of air: 93%	
		Duration: 56 days	
		Test according to IEC 60068-2-78	
Rapid change of temperature	IEC 60738-1	T ₁ =T _{op,min} (0 V), T ₂ =T _{op,max} (0 V)	<10%
		Number of cycles: 5	
		Test duration: 30 min	
		Test according to IEC 60068-2-14, Test Na	
Vibration	IEC 60738-1	Frequency range: 10 to 55 Hz	<5%
		Displacement amplitude: 0.75 mm	
		Test duration: 3 x 2 h	
		Test according to IEC 60068-2-6, Test Fc	
Shock	IEC 60738-1	Acceleration: 500 m/s ²	< 5%
		Pulse duration: 11 ms	
		6 x 3 pulse	
Climatic sequence	IEC 60738-1	Dr_{i} boot $T-T$ (0.)()	<10%
Climatic sequence	IEC 00730-1	Dry heat: T=T _{op,max} (0 V) Test duration: 16 h	×1070
		Damp heat first cycle	
		Cold $T = T_{op,min} (0 V)$	
		Test duration: 2h	
		Damp heat 5 cycle	
		Tests performed according to	
		IEC 60068-2-30	

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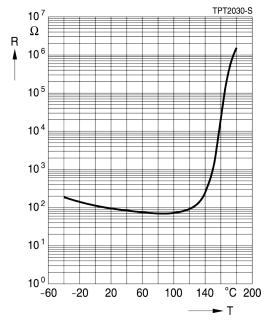
Inrush current limiter

Characteristics (typical)

PTC resistance RPTC versus

PTC temperature T_{PTC}

(measure at low signal voltage)



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Cautions and warnings

General

- EPCOS thermistors are designed for specific applications and should not be used purposes not identified in our specifications, application notes and data books unless otherwise agreed with us during the design-in-phase.
- Ensure suitability of thermistor through reliability testing during the design-in phase. The thermistors should be evaluated taking into consideration worst-case conditions.

Storage

- Store thermistors only in original packaging. Do not open the package before storage.
- Storage conditions in original packaging: storage temperature -25 °C to +45 °C, relative humidity <a href="mailto: Storage temperature -25 °C to +45 °C, relative humidity
 275% annual mean, maximum 95%, dew precipitation is inadmissible.
- Avoid contamination of thermistors surface during storage, handling and processing.
- Avoid storage of thermistor in harmful environment with effect on function on long-term operation (examples given under operation precautions).
- Use thermistor within the following period after delivery:
 - Through-hole devices (housed and leaded PTCs): 24 months
 - Motor protection sensors, glass-encapsulated sensors and probe assemblies: 24 months
 - Telecom pair and quattro protectors (TPP, TQP): 24 months
 - Leadless PTC thermistors for pressure contacting: 12 months
 - Leadless PTC thermistors for soldering: 6 months
 - SMDs in EIA sizes 3225 and 4032, and for PTCs with metal tags: 24 months
 - SMDs in EIA sizes 0402, 0603, 0805 and 1210: 12 months

Handling

- PTCs must not be dropped. Chip-offs must not be caused during handling of PTCs.
- Components must not be touched with bare hands. Gloves are recommended.
- Avoid contamination of thermistor surface during handling.

Soldering

- Use rosin-type flux or non-activated flux.
- Insufficient preheating may cause ceramic cracks.
- Rapid cooling by dipping in solvent is not recommended.
- Complete removal of flux is recommended.
- Standard PTC heaters are not suitable for soldering.

Mounting

- Electrode must not be scratched before/during/after in the mounting process.
- Contacts and housing used for assembly with thermistor have to be clean before mounting. Especially grease or oil must be removed.
- When PTC thermistors are encapsulated with sealing material, the precautions given in chapter "Mounting instructions", "Sealing and potting" must be observed.
- When the thermistor is mounted, there must not be any foreign body between the electrode of the thermistor and the clamping contact.
- The minimum force of the clamping contacts pressing against the PTC must be 10 N.

PPD PTC PD



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- During operation, the thermistor's surface temperature can be very high. Ensure that adjacent components are placed at a sufficient distance from the thermistor to allow for proper cooling at the thermistors.
- Ensure that adjacent materials are designed for operation at temperature comparable to the surface temperature of thermistor. Be sure that surrounding parts and materials can withstand this temperature.
- Avoid contamination of thermistor surface during processing.

Operation

- Use thermistors only within the specified temperature operating range.
- Use thermistors only within the specified voltage and current ranges.
- Environmental conditions must not harm the thermistors. Use thermistors only in normal atmospheric conditions. Avoid use in deoxidizing gases (chlorine gas, hydrogen sulfide gas, ammonia gas, sulfuric acid gas etc), corrosive agents, humid or salty conditions. Contact with any liquids and solvents should be prevented.
- Be sure to provide and appropriate fail-safe function to prevent secondary product damage caused by abnormal function (e.g. use VDR for limitation of over voltage condition).

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