Power Line Chokes

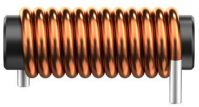
Series/Type: **B82116B2828**

The following products presented in this data sheet are being withdrawn.

Ordering Code	Substitute Product	Date of Withdrawal	Deadline Last Orders	Last Shipments
B82116B2828A010		2024-09-06	2024-12-20	2025-03-21

Please contact your nearest TDK sales office if you need support in selecting a suitable substitute. The addresses of our worldwide sales network are presented at www.tdk-electronics.tdk.com/sales.

Rated current 25 A / +110 °C
Rated Inductance 3.4 µH / 1 MHz



Construction

- Rod Core Choke
- Ferrit core
- Single layer winding
- Core and winding glued

Features

- High resonance frequency
- Enameled wire in accordance to EN 60317-13, Grade 1
- Wire class 200, UL listed
- Suitable for wave soldering or welding
- Qualified accordance to AEC-Q200
- RoHS compatible

Applications

- EMC choke

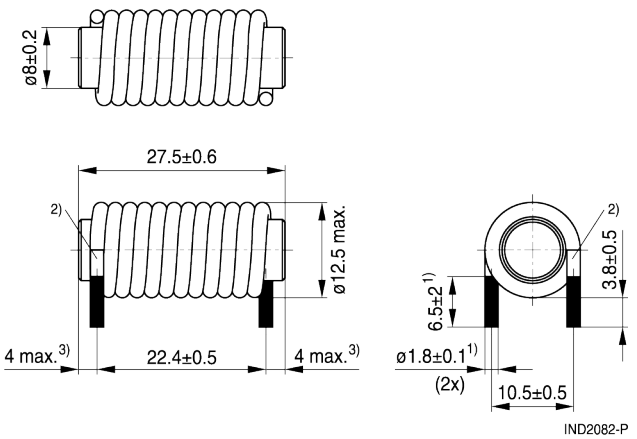
Terminals

- Ends of winding wire
- Pins hot dip tinned Sn99Cu

Delivery mode

- Trays in cardboard box

Dimensional drawing



1) Solderable tinned with Sn99Cu.
   Bare copper wire above the tinned area is permissible.
   Valid for both terminals.
2) At this position a little press mark on the first turn appears caused by wire holder of winding machine.
   Additional holes in the wire coating may appear.
3) Core's position is not symmetrical to the coil.
   Longitudinal axis of core is not centrical to the winding.

Part tolerances to ISO 2768-cL / ISO 8015.
Size ISO 14405 Ⓔ
All dimensions in mm

IND1276-L-E

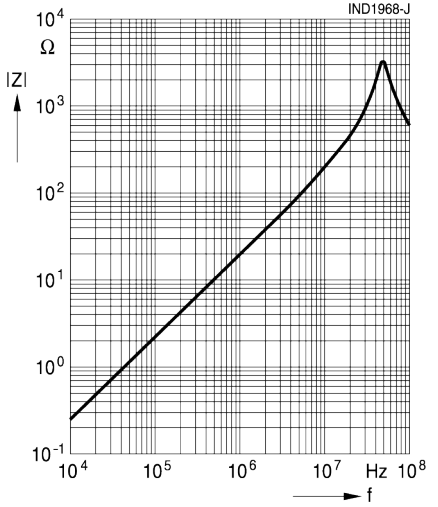
Technical data and measuring conditions

Rated temperature T_R	+110 °C
Rated current I_R	25 A Referred to DC current and rated temperature. Higher rated current or rated temperature requires additional cooling.[1)]
Rated inductance L_R	3.4 µH / 1 MHz Measured with Agilent 4284A, 1 mA, at +20 °C
Inductance $L_{(10\ kHz)}$ (only for information)	3.9 µH / 10 kHz Measured with Agilent 4284A, 1 mA, at +20 °C
Inductance tolerance	±20% at +20 °C
Inductance decrease $\Delta L/L_0$	≤10% at DC magnetic bias with 40 A, +20 °C
DC resistance R_{typ}	2.6 mΩ typ. value, measured at +20 °C
Operating temperature range	–40 °C ... +170 °C
Weight	Approx. 16 g
Wire insulation	Leaks in insulation of wire in accordance to EN 60317-0-1 allowed
Ferrite core surface irregularities	The standard IEC 60424-4 is the basis for the visual inspection of surface irregularities. These surface irregularities have no impact regarding function, manufacture ability and reliability of the component. No further spalling of core material permissible.

1) Current must be reduced when operating at higher ambient temperature then rated. See “Current derating” for details. Higher current can be applied by using an appropriate forced cooling approach.
In any case, temperature of the coil is to be monitored and must not exceed the maximum value specified by the climatic category. The effect of magnetic saturation must be additionally considered when operated with higher current than specified.

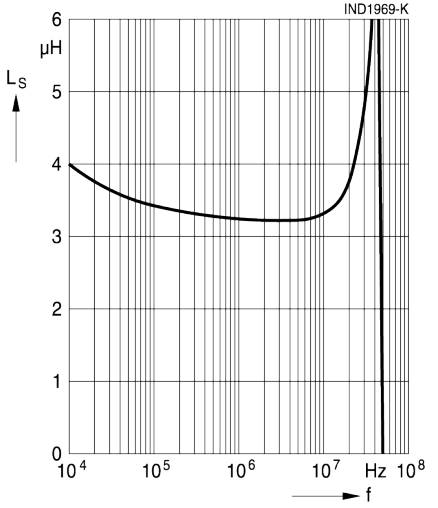
Impedance |Z| versus frequency

(Typical values measured at +20 °C)



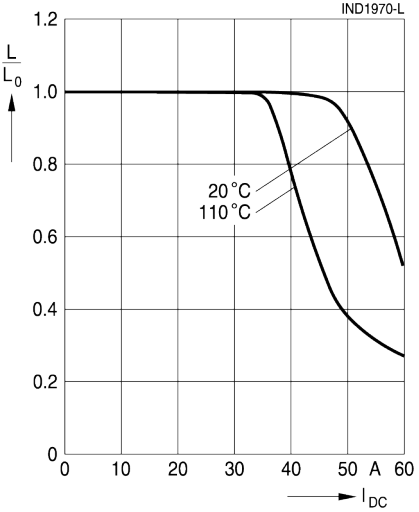
Inductance L_s versus frequency

(Typical values measured at + 20°C)



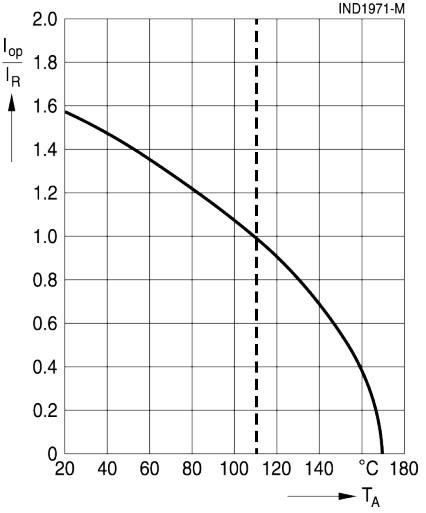
Inductance L/L_0 versus DC bias current I

(Typical values measured at +20 °C, +110 °C, measured with DC BIAS method)



Current derating I_{op}/I_R versus ambient temperature T_A

(Rated temperature T_R = +110 °C)



Cautions and warnings

- Please note the recommendations in our Inductors data book (latest edition) and in the data sheets.
  - Particular attention should be paid to the derating curves given there.
  - The soldering conditions should also be observed. Temperatures quoted in relation to wave soldering refer to the pin, not the housing.
- If the components are to be washed varnished it is necessary to check whether the washing varnish agent that is used has a negative effect on the wire insulation, any plastics that are used, or on glued joints. In particular, it is possible for washing varnish agent residues to have a negative effect in the long-term on wire insulation.
  Washing processes may damage the product due to the possible static or cyclic mechanical loads (e.g. ultrasonic cleaning). They may cause cracks to develop on the product and its parts, which might lead to reduced reliability or lifetime.
- The following points must be observed if the components are potted in customer applications:
  - Many potting materials shrink as they harden. They therefore exert a pressure on the plastic housing or core. This pressure can have a deleterious effect on electrical properties, and in extreme cases can damage the core or plastic housing mechanically.
  - It is necessary to check whether the potting material used attacks or destroys the wire, wire insulation, plastics or glue.
  - The effect of the potting material can change the high-frequency behaviour of the components.
  - Many coating materials have a negative effect (chemically and mechanically) on the winding wires, insulation materials and connecting points. Customers are always obligated to determine whether and to what extent their coating materials influence the component.
    Customers are responsible and bear all risk for the use of the coating material. TDK Electronics does not assume any liability for failures of our components that are caused by the coating material.
- Ceramics / ferrites are sensitive to direct impact. This can cause the core material to flake, or lead to breakage of the core.
- Even for customer-specific products, conclusive validation of the component in the circuit can only be carried out by the customer.
- Due to product design and applied manufacturing process, appearance, symmetry, and shape of not dimensioned details could vary within same lot, as well discoloration of housing is possible. TDK does not expect detrimental effects on product function or reliability. In case of conflicts, TDK reference standard shall prevail.

Display of ordering codes for TDK Electronics products

The ordering code for one and the same product can be represented differently in data sheets, data books, other publications, on the company website, or in order-related documents such as shipping notes, order confirmations and product labels. **The varying representations of the ordering codes are due to different processes employed and do not affect the specifications of the respective products**. Detailed information can be found on the Internet under www.tdk-electronics.tdk.com/orderingcodes.

Important notes

The following applies to all products named in this publication:

1. Some parts of this publication contain **statements about the suitability of our products for certain areas of application**. These statements are based on our knowledge of typical requirements that are often placed on our products in the areas of application concerned. We nevertheless expressly point out **that such statements cannot be regarded as binding statements about the suitability of our products for a particular customer application.** As a rule, we are either unfamiliar with individual customer applications or less familiar with them than the customers themselves. For these reasons, it is always ultimately incumbent on the customer to check and decide whether a product with the properties described in the product specification is suitable for use in a particular customer application.

2. We also point out that **in individual cases, a malfunction of electronic components or failure before the end of their usual service life cannot be completely ruled out in the current state of the art, even if they are operated as specified.** In customer applications requiring a very high level of operational safety and especially in customer applications in which the malfunction or failure of an electronic component could endanger human life or health (e.g. in accident prevention or life-saving systems), it must therefore be ensured by means of suitable design of the customer application or other action taken by the customer (e.g. installation of protective circuitry or redundancy) that no injury or damage is sustained by third parties in the event of malfunction or failure of an electronic component.

3. **The warnings, cautions and product-specific notes must be observed**.

4. In order to satisfy certain technical requirements, **some of the products described in this publication may contain substances subject to restrictions in certain jurisdictions (e.g. because they are classed as hazardous)**. Useful information on this will be found in our Material Data Sheets on the Internet (www.tdk-electronics.tdk.com/material). Should you have any more detailed questions, please contact our sales offices.

5. We constantly strive to improve our products. Consequently, **the products described in this publication may change from time to time**. The same is true of the corresponding product specifications. Please check therefore to what extent product descriptions and specifications contained in this publication are still applicable before or when you place an order.
   We also **reserve the right to discontinue production and delivery of products**. Consequently, we cannot guarantee that all products named in this publication will always be available. The aforementioned does not apply in the case of individual agreements deviating from the foregoing for customer-specific products.

6. Unless otherwise agreed in individual contracts, **all orders are subject to our General Terms and Conditions of Supply**.

7. **Our manufacturing sites serving the automotive business apply the IATF 16949 standard**. The IATF certifications confirm our compliance with requirements regarding the quality management system in the automotive industry. Referring to customer requirements and customer specific requirements (“CSR”) TDK always has and will continue to have the policy of respecting individual agreements. Even if IATF 16949 may appear to support the acceptance of unilateral requirements, we hereby like to emphasize that **only requirements mutually agreed upon can and will be implemented in our Quality Management System.** For clarification purposes we like to point out that obligations from IATF 16949 shall only become legally binding if individually agreed upon.
8. The trade names EPCOS, CarXield, CeraCharge, CeraDiode, CeraLink, CeraPad, CeraPlas, CSMP, CTVS, DeltaCap, DigiSiMic, ExoCore, FilterCap, FormFit, InsuGate, LeaXield, MiniBlue, MiniCell, MKD, MKK, ModCap, MotorCap, PCC, PhaseCap, PhaseCube, PhaseMod, PhiCap, PowerHap, PQSine, PQvar, SIFERRIT, SIFI, SIKOREL, SilverCap, SIMDAD, SiMic, SIMID, SineFormer, SIOV, ThermoFuse, WindCap, XieldCap are **trademarks registered or pending** in Europe and in other countries. Further information will be found on the Internet at www.tdk-electronics.tdk.com/trademarks.

Release 2022-07