

PEC-HP - Modular AC filter series

Series/Type: MKK AC Modular

Ordering code: B25615A*

Date: October 2025

Version: 1.0

 $[\]odot$ TDK Electronics AG 2025. Reproduction, publication and dissemination of this publication, enclosures hereto and the information contained therein without TDK Electronics' prior express consent is prohibited.



B25615A*

PEC-HP - Modular AC filter series

MKK AC Modular

Rated capacitance: 35 ... 1435 µF Rated RMS Voltage: 250 ... 1000 V

Construction

- Dielectric: Polypropylene film
- 3 phases with delta internal connection
- Stainless steel case and cover
- Dry, resin filled, non PCB
- R22 HL1, R23 HL2 according to EN 45545-2





Construction A

Construction B

Features

- Modular design
- Self-healing technology
- High current capability
- Over-voltage capability
- Low ESR and low ESL
- Low losses

Typical applications

AC filtering applications, e.g.:

- Input/Output filter for renewable energy converters (solar, wind, ...)
- Input/Output filter for traction applications (metro, light train inverters, locos, auxiliary converters, ...)
- Input/Output filter for energy storage systems
- Input/Output filter for industrial motor drive

Reference Standards

- IEC 61071:2017, International Standard Capacitors for power electronics
- IEC 61881-1:2010, International Standard Railway Applications-Rolling stock equipment-Capacitors for power electronics
- EN 45545-2:2020, Requirements for fire behavior of materials and components

Terminals

Low inductance flat female terminals M6

Packing

- Construction A: 3 capacitors per box
- Construction B: 2 capacitors per box



B25615A*

PEC-HP - Modular AC filter series

MKK AC Modular

Technical data and specifications

Characteristics					
Rated capacitance C _R	Up to 1435 μF (see table)				
Tolerance	J (±5%)				
Rated voltage range V _N	360 to 1420 V (see table)				
Nominal RMS voltage range V _{Nom,RMS}	250 to 1000 V RMS (see table)				
Rated line current I _{max,RMS}	Up to 211 A (see table)				
Phase inductance ESL (typical value)	Construction A: 58 83 nH				
	Construction B: 62 87 nH				
Thermal Resistance R _{th} ¹⁾ (typical value)	Construction A: 1.1 K/W				
	Construction B: 0.8 K/W				

¹⁾ Calculated from T_{amb} to T_{HS} considering natural convection and no transfer of heat through the terminals.

Maximum ratings					
Maximum permissible voltage (V _{max})	V_N +10% (30% of on-load daily duration) V_N +15% (up to 30 min daily) V_N +20% (up to 5 min daily) V_N +30% (up to 1 min daily)				
Maximum permissible peak voltage	V_{N} +50% for 30 ms is permitted 1000 times during the lifetime of the capacitors				

The average applied voltage shall not be higher than the specified voltage.

It shall be recognised that any significant period of operation at voltages above the rated one would reduce overall life.

Test data							
Voltage test between terminals (V _{TT})	2.15 • V _N , DC, 10s						
Voltage test terminal to case (V _{TC})	3000 V RMS, 50 Hz, 10 s						
Partial discharges to case (Extinction)	1100 V RMS, 50 Hz, 30 s (<40 pC)						

Design data						
Weight approx. 6 kg construction A, 10 kg construction B						
Fixing	4 x M12					

Terminals						
Terminations	Female 3 x M6, contact area 149 mm ²					
Max. torque	6 Nm					

October 2025



B25615A*

PEC-HP - Modular AC filter series

MKK AC Modular

Climatic category 40/70/56					
Θ min	_40 °C				
⊙ max	+70 °C				
Θ _{hotspot} max.	+85 °C				
Storage temperature	–40 °C +85 °C				
Humidity	av. rel. <95%.				
Time test	56 days				
Maximum altitude	2000 m, higher altitude to be requested				

Life expectancy						
Lifetime 200 000 hours @ nominal conditions						
End of life criteria	C-loss: 3%					



B25615A*

PEC-HP - Modular AC filter series

MKK AC Modular

Electrical characteristics and ordering codes

V _{Nom,RMS}	V _N	C _R µF ¹⁾	I _{max,RMS} $A^{2)}$	I _s kA	Î kA	Dimensions I x w x h mm	Construction / Packing Unit	Ordering code ⁴⁾
250	360	660	128	25	1.7	240 x 92 x 200	A / 3 pcs	B25615A2667J101
330	470	370	124	19	1.2	240 x 92 x 200	A / 3 pcs	B25615A3377J101
440	630	190	130	27	1.8	240 x 92 x 200	A / 3 pcs	B25615A4197J101
480	680	155	127	25	1.6	240 x 92 x 200	A / 3 pcs	B25615A4157J101
530	750	130	128	23	1.5	240 x 92 x 200	A / 3 pcs	B25615A5137J101
600	850	95	124	19	1.3	240 x 92 x 200	A / 3 pcs	B25615A6956J101
660	940	85	120	18	1.2	240 x 92 x 200	A / 3 pcs	B25615A6856J101
720	1020	70	118	16	1.1	240 x 92 x 200	A / 3 pcs	B25615A7706J101
780	1110	65	115	16	1.1	240 x 92 x 200	A / 3 pcs	B25615A7656J101
850	1210	50	116	21	1.4	240 x 92 x 200	A / 3 pcs	B25615A8506J101
1000	1420	35	109	17	1.2	240 x 92 x 200	A / 3 pcs	B25615A1356J101

V _{Nom,RMS}	V _N V	C _R µF ¹⁾	I _{max,RMS} A ²⁾	I _s kA	Î kA	Dimensions I x w x h mm	Construction / Packing Unit	Ordering code ⁴⁾
250	360	1435	211 ³⁾	40	2.7	262 x 116 x 255	B / 2 pcs	B25615A2148J301
330	470	800	2003)	30	2.0	262 x 116 x 255	B / 2 pcs	B25615A3807J301
440	630	420	141	44	3.0	262 x 116 x 255	B / 2 pcs	B25615A4427J301
480	680	345	138	40	2.7	262 x 116 x 255	B / 2 pcs	B25615A4347J301
530	750	285	135	36	2.4	262 x 116 x 255	B / 2 pcs	B25615A5287J301
600	850	210	132	31	2.1	262 x 116 x 255	B / 2 pcs	B25615A6217J301
660	940	190	128	29	2.0	262 x 116 x 255	B / 2 pcs	B25615A6197J301
720	1020	155	126	27	1.8	262 x 116 x 255	B / 2 pcs	B25615A7157J301
780	1110	140	122	25	1.7	262 x 116 x 255	B / 2 pcs	B25615A7147J301
850	1210	120	123	36	2.4	262 x 116 x 255	B / 2 pcs	B25615A8127J301
1000	1420	80	119	29	1.9	262 x 116 x 255	B / 2 pcs	B25615A1806J301

¹⁾ Phase capacitance. Manufacturing tolerance of capacitance ± 5%. Intermediate values available upon request.

²⁾ Maximum line current at 65 °C ambient temperature for 85 °C hot spot with natural convection, no transfer of heat through the terminals, and current spectrum with fundamental frequency 50 Hz and harmonics up to 10 kHz.

³⁾ Maximum line current at 50 °C ambient temperature for 85 °C hot spot with natural convection, no transfer of heat through the terminals, and current spectrum with fundamental frequency 50 Hz and harmonics up to 10 kHz.

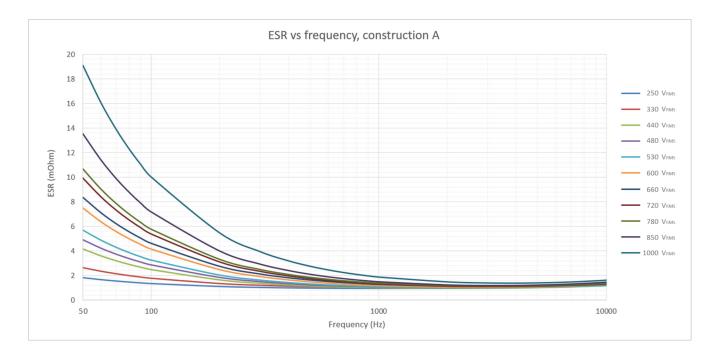
⁴⁾ Ordering code for capacitor equipped with overpressure switch. For other configurations please contact your TDK representative.

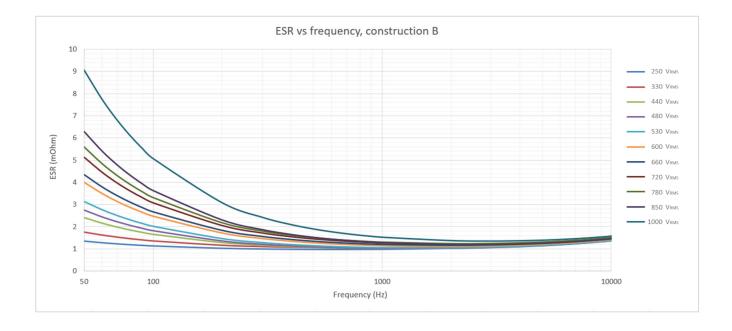


PEC-HP - Modular AC filter series

MKK AC Modular

ESR vs frequency



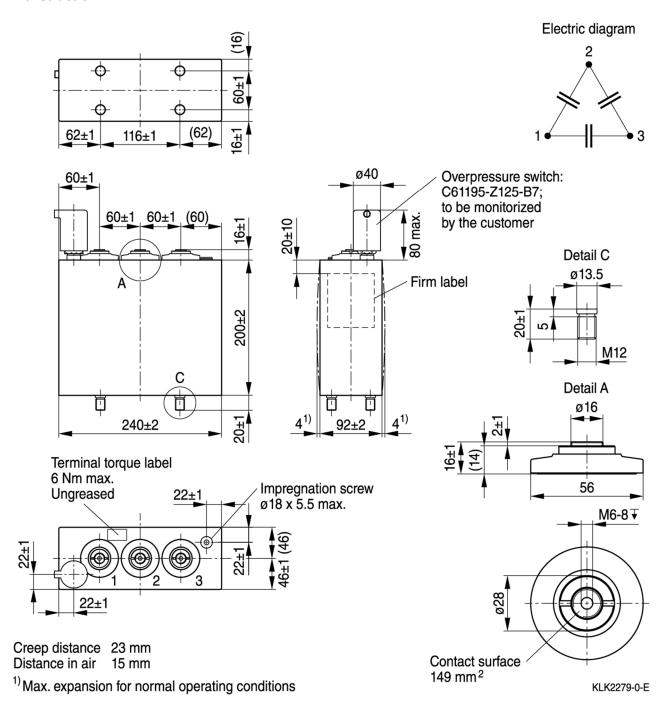


PEC-HP - Modular AC filter series

MKK AC Modular

Dimensional drawings

Construction A



October 2025

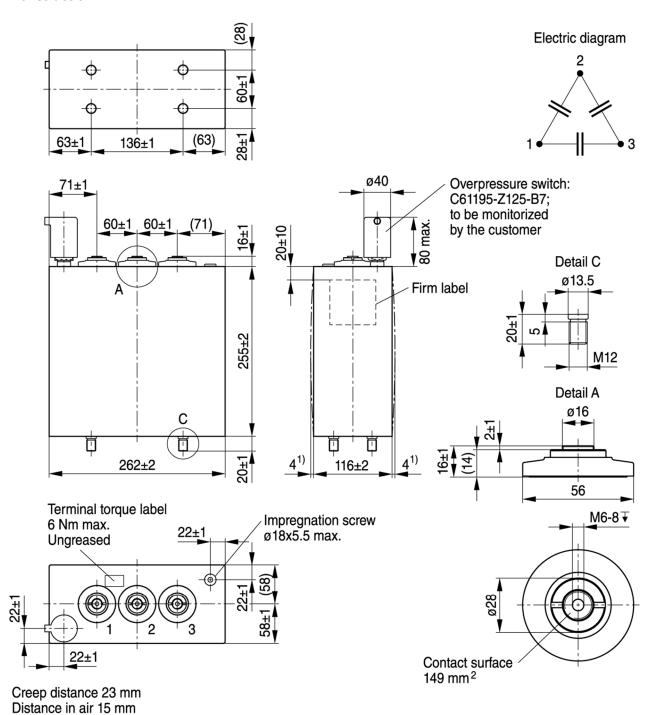


PEC-HP - Modular AC filter series

MKK AC Modular

Dimensional drawings

Construction B



¹⁾ Max. expansion for normal operating conditions

KLK2280-U-E



B25615A*

PEC-HP - Modular AC filter series

MKK AC Modular

Cautions and warnings

General safety recommendations

When employed in power electronics applications, the capacitors run with high energy and high currents.

The energy stored in capacitors may be lethal. To prevent any risks of shocks, the capacitor should be discharged with adequate means by qualified people and short-circuited between terminals before handling.

The capacitor can contain dangerous residual charges even after long time without operation. For this reason, the electrical terminals must remain short-circuited until the capacitors are connected in the operating circuit.

TDK Electronics cannot predict all possible stresses that a power electronic capacitor can be subjected to. There is a remaining probability of power electronic capacitors showing malfunction due to excess temperature, overvoltage, wrong application, wrong installation, faulty maintenance, mechanical damage, operation at the limits of the specification or other reasons.

Transportation and handling

- The electrical terminals must not be used for grabbing or suspending the capacitor during transportation and handling.
- Do not handle the capacitor before it is discharged.
- Handle capacitors carefully, because they may still be charged even after disconnection due to faulty discharging devices.
- Protect the capacitor properly against over current and short circuit.
- Failure to follow cautions may result, worst case, in premature failures, bursting and fire.

Fixing

The threaded screws 4xM12 in the bottom of the capacitor must be used for fixing.

Storage and operating conditions

Capacitors must never be stored outside the specified temperature and humidity ranges.

Capacitors may not be stored in corrosive atmospheres, particularly not when chlorides, sulfides, acids, alkalis, salts, organic solvents, or similar substances are present.

Please read the Operating and safety instructions before use.

Display of ordering codes for TDK Electronics products

The ordering code for one and the same product can be represented differently in data sheets, data books, other publications, on the company website, or in order-related documents such as shipping notes, order confirmations and product labels. The varying representations of the ordering codes are due to different processes employed and do not affect the specifications of the respective products. Detailed information can be found on the Internet under www.tdk-electronics.tdk.com/orderingcodes.

October 2025

Important notes

The following applies to all products named in this publication:

- 1. Some parts of this publication contain statements about the suitability of our products for certain areas of application. These statements are based on our knowledge of typical requirements that are often placed on our products in the areas of application concerned. We nevertheless expressly point out that such statements cannot be regarded as binding statements about the suitability of our products for a particular customer application. As a rule we are either unfamiliar with individual customer applications or less familiar with them than the customers themselves. For these reasons, it is always ultimately incumbent on the customer to check and decide whether a product with the properties described in the product specification is suitable for use in a particular customer application.
- 2. We also point out that in individual cases, a malfunction of electronic components or failure before the end of their usual service life cannot be completely ruled out in the current state of the art, even if they are operated as specified. In customer applications requiring a very high level of operational safety and especially in customer applications in which the malfunction or failure of an electronic component could endanger human life or health (e.g. in accident prevention or life-saving systems), it must therefore be ensured by means of suitable design of the customer application or other action taken by the customer (e.g. installation of protective circuitry or redundancy) that no injury or damage is sustained by third parties in the event of malfunction or failure of an electronic component.
- 3. The warnings, cautions and product-specific notes must be observed.
- 4. In order to satisfy certain technical requirements, some of the products described in this publication may contain substances subject to restrictions in certain jurisdictions (e.g. because they are classed as hazardous). Useful information on this will be found in our Material Data Sheets on the Internet (www.tdk-electronics.tdk.com/material). Should you have any more detailed questions, please contact our sales offices.
- 5. We constantly strive to improve our products. Consequently, **the products described in this publication may change from time to time**. The same is true of the corresponding product specifications. Please check therefore to what extent product descriptions and specifications contained in this publication are still applicable before or when you place an order.
 - We also **reserve the right to discontinue production and delivery of products**. Consequently, we cannot guarantee that all products named in this publication will always be available. The aforementioned does not apply in the case of individual agreements deviating from the foregoing for customer-specific products.
- 6. Unless otherwise agreed in individual contracts, all orders are subject to our General Terms and Conditions of Supply.
- 7. Our manufacturing sites serving the automotive business apply the IATF 16949 standard. The IATF certifications confirm our compliance with requirements regarding the quality management system in the automotive industry. Referring to customer requirements and customer specific requirements ("CSR") TDK always has and will continue to have the policy of respecting individual agreements. Even if IATF 16949 may appear to support the acceptance of unilateral requirements, we hereby like to emphasize that only requirements mutually agreed upon can and will be implemented in our Quality Management System. For clarification purposes we like to point out that obligations from IATF 16949 shall only become legally binding if individually agreed upon.



Important notes

8. The trade names EPCOS, CarXield, CeraCharge, CeraDiode, CeraLink, CeraPad, CeraPlas, CSMP, CTVS, DeltaCap, DigiSiMic, FilterCap, FormFit, InsuGate, LeaXield, MediPlas, MiniBlue, MiniCell, MKD, MKK, ModCap, MotorCap, PCC, PhaseCap, PhaseCube, PhaseMod, PhiCap, PiezoBrush, PlasmaBrush, PowerHap, PQSine, PQvar, SIFERRIT, SIFI, SIKOREL, SilverCap, SIMDAD, SiMic, SIMID, SineFormer, SIOV, SurfIND, ThermoFuse, WindCap, XieldCap are trademarks registered or pending in Europe and in other countries. Further information will be found on the Internet at www.tdk-electronics.tdk.com/trademarks.

Release 2024-02