



Multilayer Piezo Actuators

High active passivated stack technology, 3.4 x 3.4 x 27 (mm) - leaded

Series/Type:	COM27S3
Ordering code:	B58004M4020A020
Date:	2026-03-19
Version:	5

Features

- High active stack technology
- Highly efficient actuator design thanks to small insulation zones
- Robust design that avoids polarization cracks
- High melting metal bond
- High reliability
- Outstanding resistance against humidity
- Highest cycle stability at high temperatures
- PTFE-insulated leads of silver-plated CU wire (7 x 0.2 mm), 600 mm length



Design

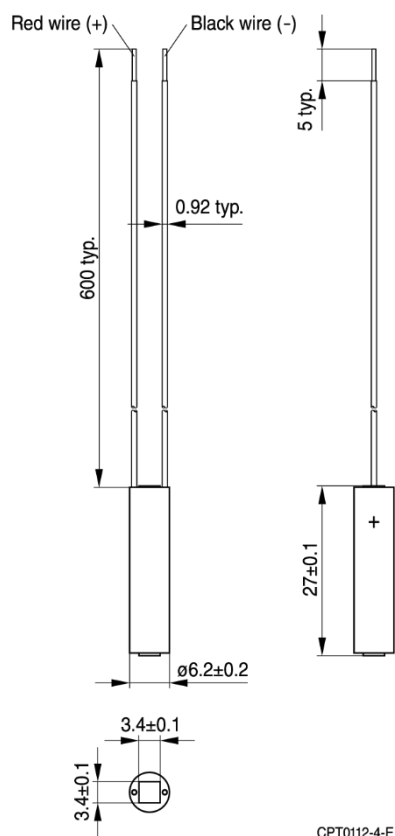
- RoHS-compatible PZT (lead zirconium titanate) ceramic with high coupling factor
- Copper inner electrodes
- Dimension of ceramic body: 3.4 x 3.4 x 27 (mm)
- Passivated stack
- Polarized with 160 V
- Contains SVHC substance 12626-81-2

General technical data

Ratings	
Recommended pre-load	320 N
Stack surface temperature	-40 °C ... +160 °C
Voltage range	-10 V ... +180 V
Maximum cable strain (longitudinal direction)	5 N

Electrical specification after polarization		
Capacitance	25 °C, 1 kHz, 1 V (RMS)	1.3 µF ±10%
Insulation resistance	25 °C, 320 N pre-load, 8 V DC, after ≥ 15 s	> 40 MΩ
Stroke at 160 V (s)	25 °C, 320 N pre-load, 1 N/µm stiffness of pre-load spring, dynamically measured	47 µm ±10%
Stiffness at 160 V (k_{stack})	25 °C, 320 N pre-load, dynamically, various load stiffnesses	typ. 11.0 N/µm
Blocking force at 160 V (F_{max})	dynamically, various load stiffnesses, extrapolation to 0 stroke	typ. 600 N
Resonance frequency ($f_{res.}$)	free state (both ends of the actuator)	typ. 48 kHz

Dimensional drawings



Storage, handling, mounting and packaging instructions

Storage

- Store piezo actuator components exclusively in their original packaging. We recommend keeping the original packaging closed until processing. The piezo actuator component is short-circuited in the original packaging.
- Avoid contamination of the piezo actuator component surface during storage.
- Avoid storage of the piezo actuator components in harmful environments (exposure to corrosive gases e.g., SO_x, Cl).
- Storage conditions:
 Storage temperature: -25 °C to +45 °C
 Relative humidity (RH): ≤ 75% annual average, ≤ 95% on 30 days a year
 Dew precipitation is inadmissible.
- Process piezo actuator components within 12 months after shipment from TDK.

Handling

- Do not drop piezo actuator components or allow them to be chipped.
- Apply maximum force of 10 N at the component during handling.
- Do not touch piezo actuator component with bare hands – powderless nitrile gloves are recommended.
- Avoid contamination of the piezo actuator component surface during handling.

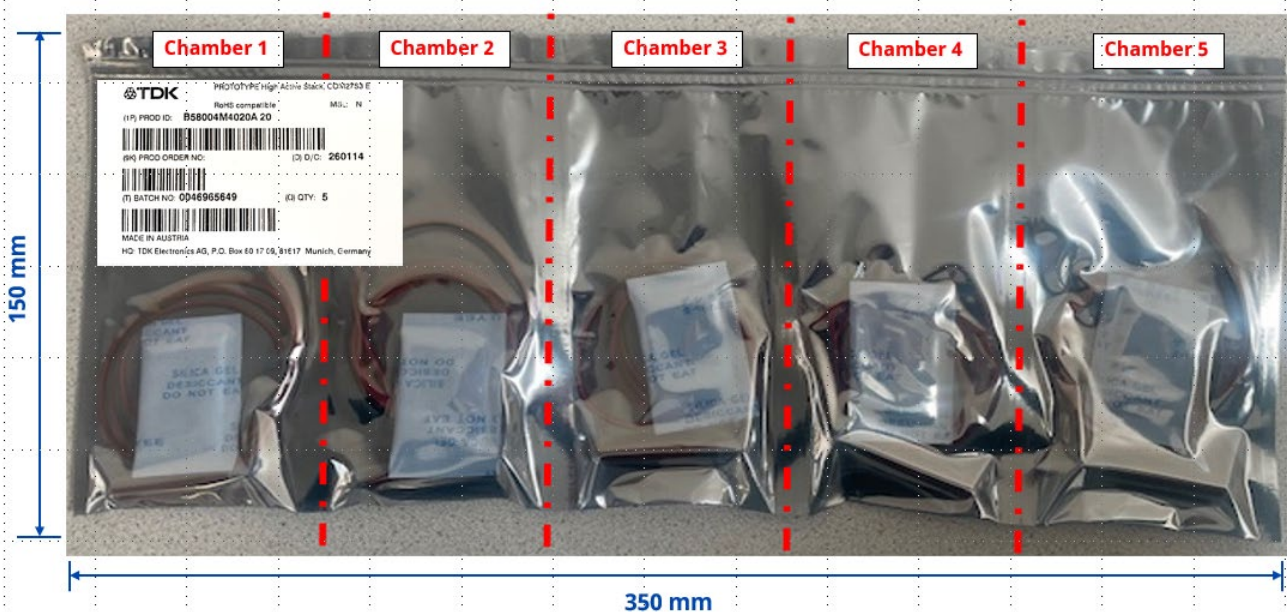
Mounting

- Make sure the surface of the contact pads is not scratched before, during or after the mounting process.
- Make sure contacts and housings used for assembly with piezo actuator components are clean and dry before mounting.
- Avoid contamination of the surface of the piezo actuator component during processing.
- Make sure ceramic end surfaces are clean before mounting process. We recommend short-circuiting the piezo actuator component during the whole mounting process.

Packaging

Cardboard box	Packaging unit: 50 pcs.
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Each single actuator is packed inside a plastic tube, fixed with a plug for strain relief of the cables and then sealed together with a drying agent in a sealing bag. One static shielding bag (compliant for ESD applications according to IEC 61340-2-3 and IEC 61340-4-8) consists of 5 individual chambers and an attached label featuring material number, batch number, quantity and date code (see below):



10 sealed shielding bags (= 50 pcs) wrapped with bubble wrap in a cardboard box (outer dimensions 410 x 320 x 240 mm).

Cautions and warnings

General

Some parts of this publication contain statements about the suitability of our ceramic piezo actuator components for certain areas of application, including recommendations about incorporation/design-in of these products into customer applications. The statements are based on our knowledge of typical requirements made of our devices in the particular areas. We nevertheless expressly point out that such statements cannot be regarded as binding statements about the suitability of our piezo actuator components for a particular customer application. As a rule, TDK is either unfamiliar with individual customer applications or less familiar with them than the customers themselves. For these reasons, it is always incumbent on the customer to check and decide whether the piezo actuator components with the properties described in the product specification are suitable for use in a particular customer application.

- Do not use TDK piezo actuator components for purposes not identified in our specifications and/or operating conditions.
- Ensure the suitability of a piezo actuator component in particular by testing it for reliability during design-in. Always evaluate a piezo actuator component under worst-case conditions.
- Pay special attention to the reliability of piezo actuator components intended for use in safety-critical applications (e.g. medical equipment, automotive, spacecraft, nuclear power plants).

Design notes

- Consider derating at higher operating temperatures and loads.
- In some cases, the malfunctioning of the piezo actuator components or failure before the end of their service life cannot be completely ruled out in the current state of the art, even if they are operated as specified. In applications requiring a very high level of operational safety and especially when the malfunction or failure of piezo actuator component could endanger human life or health (e.g. in accident prevention, life-saving systems, or automotive battery line applications such as clamp 30), ensure by suitable design of the application or other measures (e.g. installation of protective circuitry or redundancy) that no injury or damage is sustained by third parties in the event of such a malfunction or failure.
- Specified values only apply to piezo actuator components that have not been subject to prior electrical, mechanical or thermal damage.

Operation

- Use piezo actuator components only within the specified operating temperature range.
- Use piezo actuator components only within specified voltage and current ranges.
- Piezo actuator components have to be operated in a dry, non-reducing atmosphere which must not contain any additional chemical vapours or substances. We recommend appropriate drying of all components prior to hermetically sealing.
- The piezo actuator component is designed for on/off ratios up to 95% and maximum frequency of 500 Hz.

- A pre-load > 100 N must be ensured under all driving conditions. Please consider that the piezo actuator component contraction during discharging reduces the effective pre-load.
- Prevent a piezo actuator component from contacting liquids and solvents. Make sure that no water enters a piezo actuator component (e.g. through plug terminals).
- Avoid dewing and condensation.
- TDK piezo actuator components are mainly designed for encased applications. Under all circumstances avoid exposure to:
 - direct sunlight
 - rain or condensation
 - steam, saline spray
 - corrosive gases
 - atmosphere with reduced oxygen content

We expressly point out that in case of non-observance of the aforesaid notes, in particular due to reasons attributable to chemical vapours, a malfunction or failure of the piezo actuator components before the end of their usual service life cannot be completely ruled out, even if they are operated as specified.

Display of ordering codes for TDK Electronics products

The ordering code for one and the same product can be represented differently in data sheets, data books, other publications, on the company website, or in order-related documents such as shipping notes, order confirmations and product labels. **The varying representations of the ordering codes are due to different processes employed and do not affect the specifications of the respective products.** Detailed information can be found on the Internet under www.tdk-electronics.tdk.com/orderingcodes.

Important notes

The following applies to all products named in this publication:

1. Some parts of this publication contain **statements about the suitability of our products for certain areas of application**. These statements are based on our knowledge of typical requirements that are often placed on our products in the areas of application concerned. We nevertheless expressly point out **that such statements cannot be regarded as binding statements about the suitability of our products for a particular customer application**. As a rule we are either unfamiliar with individual customer applications or less familiar with them than the customers themselves. For these reasons, it is always ultimately incumbent on the customer to check and decide whether a product with the properties described in the product specification is suitable for use in a particular customer application.
2. We also point out that **in individual cases, a malfunction of electronic components or failure before the end of their usual service life cannot be completely ruled out in the current state of the art, even if they are operated as specified**. In customer applications requiring a very high level of operational safety and especially in customer applications in which the malfunction or failure of an electronic component could endanger human life or health (e.g. in accident prevention or life-saving systems), it must therefore be ensured by means of suitable design of the customer application or other action taken by the customer (e.g. installation of protective circuitry or redundancy) that no injury or damage is sustained by third parties in the event of malfunction or failure of an electronic component.
3. **The warnings, cautions and product-specific notes must be observed.**
4. In order to satisfy certain technical requirements, **some of the products described in this publication may contain substances subject to restrictions in certain jurisdictions (e.g. because they are classed as hazardous)**. Useful information on this will be found in our Material Data Sheets on the Internet (www.tdk-electronics.tdk.com/material). Should you have any more detailed questions, please contact our sales offices.
5. We constantly strive to improve our products. Consequently, **the products described in this publication may change from time to time**. The same is true of the corresponding product specifications. Please check therefore to what extent product descriptions and specifications contained in this publication are still applicable before or when you place an order.

We also **reserve the right to discontinue production and delivery of products**. Consequently, we cannot guarantee that all products named in this publication will always be available. The aforementioned does not apply in the case of individual agreements deviating from the foregoing for customer-specific products.

6. Unless otherwise agreed in individual contracts, **all orders are subject to our General Terms and Conditions of Supply**.
7. **Our manufacturing sites serving the automotive business apply the IATF 16949 standard**. The IATF certifications confirm our compliance with requirements regarding the quality management system in the automotive industry. Referring to customer requirements and customer specific requirements ("CSR") TDK always has and will continue to have the policy of respecting individual agreements. Even if IATF 16949 may appear to support the acceptance of unilateral requirements, we hereby like to emphasize that **only requirements mutually agreed upon can and will be implemented in our Quality Management System**. For clarification purposes we like to point out that obligations from IATF 16949 shall only become legally binding if individually agreed upon.

Important notes

8. The trade names EPCOS, CarXield, CeraCharge, CeraDiode, CeraLink, CeraPad, CeraPlas, CSMP, CTVS, DeltaCap, DigiSiMic, FilterCap, FormFit, InsuGate, LeaXield, MediPlas, MiniBlue, MiniCell, MKD, MKK, ModCap, MotorCap, PCC, PhaseCap, PhaseCube, PhaseMod, PhiCap, PiezoBrush, PlasmaBrush, PowerHap, PQSine, PQvar, SIFERRIT, SIFI, SIKOREL, SilverCap, SIMDAD, SiMic, SIMID, SineFormer, SIOV, SurfIND, ThermoFuse, WindCap, XieldCap are **trademarks registered or pending** in Europe and in other countries. Further information will be found on the Internet at www.tdk-electronics.tdk.com/trademarks.

Release 2024-02