

# Surge arrester

3-electrode arrester

Series/Type: T90-A420XSMD Ordering code: B88069X7041T902

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Version: 05

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3-electrode arrester T90-A420XSMD

## **Features**

- Very small size
- Fast response time
- High current rating
- Stable performance over life
- Very low capacitance
- High insulation resistance
- Excellent SMD handling
- RoHS-compatible

# **Applications**

- Line protection
- Station protection
- Base stations

# **Electrical specifications**

10 1 1 2 3		057 505	1.7
DC spark-over voltage <sup>1) 2) 3)</sup> DC spark-over voltage <sup>2) 5)</sup>		357 525 357 1000	V V
Impulse spark-over voltage			
at 100 V/µs - for 99% of measu	<u> </u>		V
- typical values of o	al values of distribution 3)		V
• • • • • • • • • • • • • • • • • • •	- for 99% of measured values 3)		V
- typical values of o		< 900 < 1800	V
	<ul> <li>for 99% of measured values <sup>5)</sup></li> <li>typical values of distribution <sup>5)</sup></li> </ul>		V
- typical values of o			V
Service life			
1 operation	8/20 µs <sup>4)7)</sup>	20	kA
10 operations	50 Hz; 1 s <sup>4)</sup>	10	Α
1 operation	50 Hz; 0.18 s (9 cycl.) 4)	40	A
10 operations [5× (+) & 5× (-)]	8/20 µs <sup>4)</sup>	10	kA
1 operation	10/350 µs <sup>4)</sup>	2	kA
300 operations	10/1000 μs <sup>5)</sup>	200	Α
Insulation resistance at 100 V <sub>DC</sub> <sup>3)</sup>	> 1		$G\Omega$
Capacitance at 1 MHz <sup>3)</sup>		< 1.5	pF
Transverse delay time 5)		< 0.2	μs
Arc voltage at 1 A		~ 10	V
		< 1	Α
Glow voltage		~ 60	V
Weight		~ 0.8	g
Operation and storage temperature		-40 <b>+125</b>	°C
Climatic category (IEC 60068-1)		40/125/21	
Marking, blue negative		EPCOS 420 YY O 420 - Nominal voltage YY - Year of production O - Non radioactive	

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Certification UL 497B (E163070)

- 1) At delivery AQL 0.65 level II, DIN ISO 2859
- 2) In ionized mode
- 3) Tip or ring electrode to center electrode
- <sup>4)</sup> Total current through center electrode, half value through tip respectively ring electrode.
- 5) Tip to ring electrode
- 6) Test according to ITU-T Rec. K.12
- 7) DC spark-over voltage may exceed limit of +/-25% but will continue to protect without venting

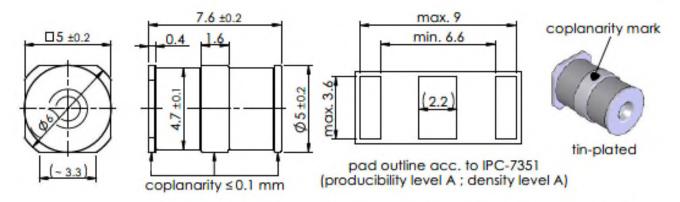
Terms in accordance with ITU-T Rec. K.12 and IEC 61643-311.



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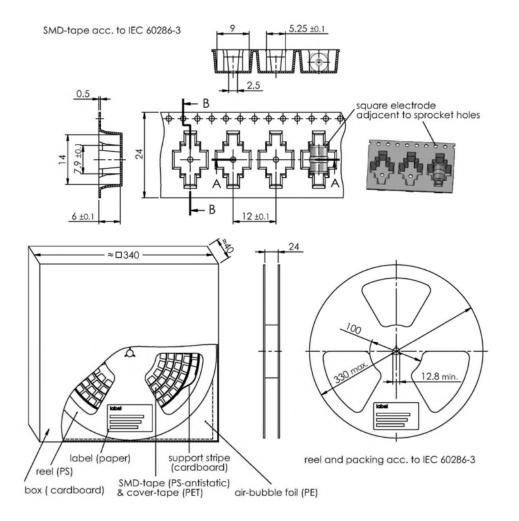
# Dimensional drawing in mm



<sup>\*</sup> for reflow soldering, coplanarity mark upwards

# Ordering code and packing advice

B88069X7041**T902** = SMD-tape with 900 pcs.



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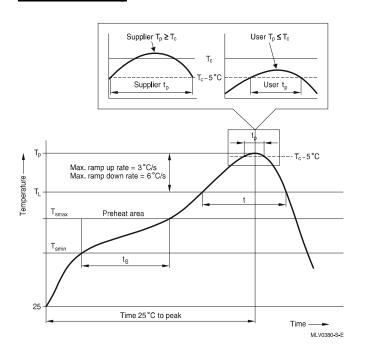


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## Soldering parameter

## Reflow soldering



Reflow profile features		Sn- Pb eutectic assembly	Pb-free assembly
Preheat and soak - Temperature min - Temperature max - Time Average ramp-up	Tsmin Tsmax tsmin to tsmax Tsmax to Tp	100 °C 150 °C 60 120 s max. 3 °C/ s	150 °C 200 °C 60 180 s max. 3 °C/ s
Liquidous temperature Time at liquidous	T <sub>L</sub>	183 °C 60 150 s	217 °C 60 150 s
Peak package body temperature *, Classification temperature **	T <sub>p</sub> , T <sub>C</sub>	220 235 °C **	245 260 °C **
Time (t <sub>p</sub> ) ** within 5 °C of the specified classification temperature (T <sub>C</sub> )		20 s ***	30 s ***
Average ramp-down rate	T <sub>p</sub> to T <sub>smax</sub>	max. 6 °C/ s	max. 6 °C/ s
Time 25 °C to peak temperature		max. 6 min	max. 8 min

Tolerance for peak profile temperature (T<sub>p</sub>) is defined as a supplier minimum and a user maximum.

Surface mounted components (SMD) may exhibit a temporary increase in the DC spark-over voltage after the solder reflow process. The components will recover within 24 hours. There is no quality defect nor change in protection levels during the temporary change in DC spark-over voltage.

## **Cautions and warnings**

- Do not operate surge arresters in power supply networks, whose maximum operating voltage exceeds the minimum spark-over voltage of the surge arresters.
- Surge arresters may become hot in the event of longer periods of current stress (burn risk). In the event of overload the connectors may fail or the component may be destroyed.
- Surge arresters must be handled with care and must not be dropped.
- Do not continue to use damaged surge arresters.
- The shown SMD pad dimensions represent a safe way to mount the arrester and are a recommendation of the manufacturer. During the reflow process it must be assured that no solder material reduces the insulation distance between the pads below the arrester.
- SMD surge arresters should be soldered within 24 month after shipment.

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<sup>\*\* =</sup> For details please refer to JEDEC J-STD-020D.

<sup>\*\*\* =</sup> Tolerance for time at peak profile temperature  $(t_p)$  is defined as a supplier minimum and a user maximum.



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