High-voltage contactor

Gas-filled contactor for high-voltage DC switching

Series/Type: HVC500B-24
Ordering code: B88269X1180C011
Date: 2018-01-29
Version: 03
Product description
The HVC series has been especially designed to meet the requirements of high-voltage DC switching applications. The optimized hermetically sealed design exhibits excellent reliability performance against harsh environments. HVC series can be used in a wide range of applications.

Features
- Gas-filled and hermetically sealed
- No EMI, no inrush current phase at start-up
- No polarity of contact terminals
- RoHS compatible

Applications
- Battery charge/ discharge systems
- Renewable energy storage systems
- DC high-voltage/ high-current applications
- DC fast charging stations

Characteristics

<table>
<thead>
<tr>
<th>Height × width × depth</th>
<th>94 × 89 × 44 mm</th>
</tr>
</thead>
<tbody>
<tr>
<td>Weight</td>
<td>~ 500 g</td>
</tr>
<tr>
<td>Inner contact material</td>
<td>Cu alloy</td>
</tr>
<tr>
<td>Contact arrangement</td>
<td>1A</td>
</tr>
<tr>
<td>Internal contact gap (full disconnection)</td>
<td>3.0 (2 × 1.5) mm</td>
</tr>
</tbody>
</table>

Recommended connection cable cross section a) > 200 mm²

Coil wires
- length: 300 mm
- cross section: 0.5 mm²
- material: Cu

Vibration in xyz-axis
- shock, 11 ms ½ sine, peak: 20 g
- vibration, sine 100 ... 2000 Hz, peak: 20 g
- wideband random vibration, 10 ... 1000 Hz b): 5 g

Operation and storage c)
- temperature: −40 ... +85 °C
- humidity: 5 ... 85 %
- air pressure: 69 ... 106 kPa

Climatic category (IEC 60068-1) 40/085/21

Label, black positive

Certifications
UL 60947-4-1 (E491412)

Notes
a) The diameter must be matched to actual current and operation temperature (see: Cautions and warnings, page 7).
b) Acc. to IEC 60068-2-64

PPD AB PD / PPD AB PM
Version: 03 / 2018-01-29
# Specification

## Contact

<table>
<thead>
<tr>
<th>Specification</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Maximum operating voltage</td>
<td>900 V&lt;sub&gt;DC&lt;/sub&gt;</td>
</tr>
<tr>
<td>Continuous operating current</td>
<td>500 A</td>
</tr>
<tr>
<td>Temporary overcurrent (10 min)</td>
<td>600 A</td>
</tr>
<tr>
<td>Temporary overcurrent (1 min)</td>
<td>750 A</td>
</tr>
<tr>
<td>Mechanical life time</td>
<td>1,000,000 switchings</td>
</tr>
<tr>
<td>Minimum make and break current</td>
<td>1 A</td>
</tr>
<tr>
<td>Maximum cut-off current (1 operation)</td>
<td>2000 A</td>
</tr>
<tr>
<td>Contact resistance typical (&gt; 100 A)</td>
<td>&lt; 0.4 mΩ</td>
</tr>
<tr>
<td>Insulation resistance at 500 V (initial)</td>
<td>&gt; 1 GΩ</td>
</tr>
<tr>
<td>Dielectric strength contact to contact / contact to coil</td>
<td>&gt; 3800 V&lt;sub&gt;AC&lt;/sub&gt;</td>
</tr>
<tr>
<td>Operating time</td>
<td></td>
</tr>
<tr>
<td>make</td>
<td>&lt; 35 ms</td>
</tr>
<tr>
<td>break</td>
<td>&lt; 15 ms</td>
</tr>
</tbody>
</table>

## Coil

<table>
<thead>
<tr>
<th>Specification</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Nominal voltage</td>
<td>24 V&lt;sub&gt;DC&lt;/sub&gt;</td>
</tr>
<tr>
<td>Operating voltage range</td>
<td>18 ... 32 V&lt;sub&gt;DC&lt;/sub&gt;</td>
</tr>
<tr>
<td>Pick-up voltage (max.)</td>
<td>18 V&lt;sub&gt;DC&lt;/sub&gt;</td>
</tr>
<tr>
<td>Drop-out voltage (min.)</td>
<td>2 V&lt;sub&gt;DC&lt;/sub&gt;</td>
</tr>
<tr>
<td>Power at nominal voltage</td>
<td>6 W</td>
</tr>
<tr>
<td>Resistance</td>
<td>96 Ω</td>
</tr>
<tr>
<td>Minimum holding current</td>
<td>80 mA</td>
</tr>
</tbody>
</table>

## Operating voltage characteristics

**24 V coil**

![Operating voltage characteristics graph](image)

**Notes:**

1) Duty cycle 50%, cycle duration 1 s, value represents B10 life time acc. to Weibull analysis.
2) Specified according to JIS C 5442 (temperature 15 °C to 35 °C, humidity 25% to 85% RH).
3) Tested at 450 V for resistive loads including inductance L < 35 µH.
4) End of life is reached when insulation resistance is < 50 MΩ at 500 V.
5) No fire and no explosion will occur after this break. Afterwards, the dielectric strength and insulation resistance may not meet initial data sheet specification.
6) Tolerance ±10%
Characteristics

Estimated service life 2)
for resistive loads including inductances L < 35 μH

Switching life [cycles]

Load current [A]

- 28 V
- 120 V
- 200 V
- 450 V
- 750 V
- 900 V
- Make and break border a)

a) Below border make and break operation is permitted, duty cycle 10%, 10 s cycle duration. Above break only is permitted, duty cycle 1%, 600 s cycle duration.

Current handling capability
at 85 °C

Time [s]

Carry current [A]
Dimensional drawings in mm

<table>
<thead>
<tr>
<th>Connection name</th>
<th>Marking</th>
</tr>
</thead>
<tbody>
<tr>
<td>Main 1 terminal</td>
<td>none</td>
</tr>
<tr>
<td>Main 2 terminal</td>
<td>none</td>
</tr>
<tr>
<td>Coil 1 wire (+)</td>
<td>red</td>
</tr>
<tr>
<td>Coil 2 wire (-)</td>
<td>black</td>
</tr>
</tbody>
</table>

Note:
Tightening torque of main contacts:
6 ... 8 Nm for M8 nut

The cover over the main contacts is optional. It can be removed and reapplied if needed.
Packing unit

*B88269X1180C 11 = 1 pc. in cardboard box*
Cautions and warnings

- Contactors radiate magnetic and electromagnetic fields. Please ensure that other components mounted in close proximity are not affected.
- The operating life of the contactor can be affected by strong magnetic fields. Please ensure that there are no magnetic field sources in close proximity.
- The contactor must be mounted so that the contact face side is perpendicular to the direction of the main shock-axis. If this is not possible, the contactor must be mounted upright.
- In order to ensure safe operation, the voltage at the connection terminals of the contactor must not exceed the nominal operating voltage by more than 10% in the event of a break under load.
- For continuous high current operation make sure that the connection terminals will not exceed temperatures of 120 °C by selecting an appropriate connection cable cross section or active cooling.
- The coil contacts need to be protected from overvoltage when switching off. Preferably a varistor should be installed in parallel. The overvoltage protection device which is used in parallel to the coil has an influence on the break time. Use of the EPCOS S10K50 varistor (or equivalent) is recommended.
- The leads to the contactor must be securely tightened to the terminals (check torque specification in data sheet), otherwise current stress may generate sparks and heating.
- The contactor must not be operated without any load, as this may increase the contact resistance.
- Contactors may become hot during extended periods of current overload (burn hazard).
- Contactors may be used only within their specified values. Overloading the contactor may destroy the component.
- Contactors must be handled with care and must not be dropped.
- Damaged contactors must not be re-used.
- For successful pick-up, the voltage cannot be ramped up slowly. The voltage needs to be applied instantly to at least the maximum pick-up voltage.
- The cover over the main contacts is optional. It can be snapped in place after attaching wires or bus bars to the main contacts to prevent accidental touching during assembly or maintenance. The cover can be removed and reinserted.

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