

EPCOS Application Note 2013

NTC Thermistors

for Inrush Current Limiting



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Like all NTCs, NTC thermistors for inrush current limiting are made of polycrystalline mixed-oxide ceramics. They suppress the high inrush current surges occurring in cases such as the charging of low-impedance smoothing capacitors.

Why limit inrush currents?

High inrush currents occur when many items of electrical equipment such as switched mode power supplies, motors, transformers and amplifiers are turned on. These currents can damage individual components or entire subassemblies and blow fuses in error. Such high currents are caused by the extremely low impedance of smoothing capacitors or coils which almost produce short circuits at the moment of switching on. NTC thermistors acting as inrush current limiters solve this problem without elaborate circuitry at low cost.

What is an NTC thermistor?

The resistance of negative temperature coefficient (NTC) thermistors falls as their temperature rises (Fig. 1). NTC thermistors are made from various metal oxides that are combined into a powdery mass and mixed with a plastic binding agent. In the production of inrush current limiters, the mass is pressed into disks under high pressure. Polycrystalline NTC thermistor bodies are formed by subsequent sintering of these blanks at temperatures between 1000 and 1400 °C. A silver paste is baked onto them as metallization on both sides. The disks are then leaded and sealed in varnish.

Applications

- Switched mode power supplies
- Motors
- Transformers
- Amplifiers
- Monitors
- Color television sets

Advantages

- Minimize line-current distortion and radio noise
- Protect switches, rectifier diodes and smoothing capacitors against premature failure
- Prevent fuses from blowing in error

How does the protection work?

In the cold state, i.e. at room temperature, the high initial resistance of the inrush current limiter effectively absorbs the power of peak inrush currents (Fig. 3). As a result of the current load and subsequent heating, the resistance of the inrush current limiter then drops by a factor >30 - 50 to a few percent of its value at room temperature. The power consumption of the

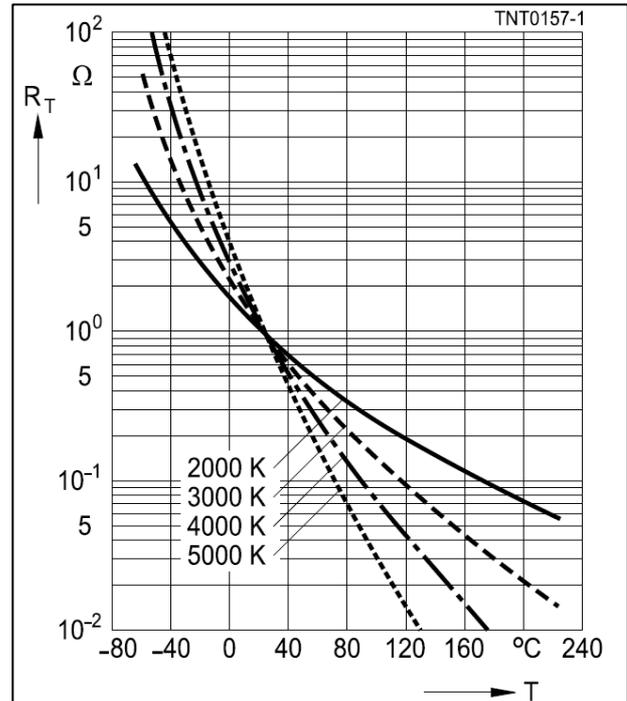


Fig. 1: Resistance/temperature characteristics (Parameter: B value)

inrush current limiters is thus negligible in continuous operation – an outstanding advantage of NTC thermistors over fixed resistors.

NTCs may be used in switched mode power supplies on the AC or DC side of the circuit (Fig. 2).

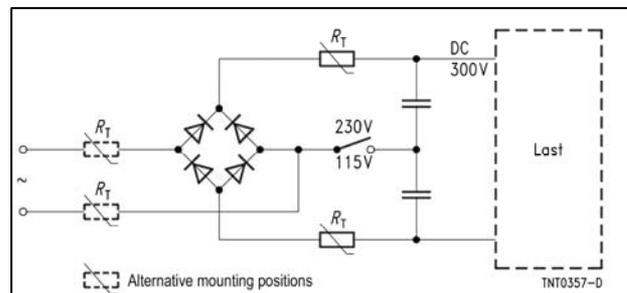


Fig. 2: Possible locations of NTC inrush current limiters

Resuming operation after cooling down

After a load has been switched off, the NTC thermistor must be allowed to cool down to room temperature if its capacity for inrush current limiting is to be fully used. This can take from 30 seconds to two minutes depending on the disk size. In the case of switched mode power supplies, these cooling times are often a minor consideration because electrolytic capacitors in the circuit usually take longer to discharge fully. The NTC thermistor will therefore be cool enough to resume operation in the event of another short-term turn-on.

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Selection of inrush current limiters

There are three major criteria for selecting the best inrush current limiter for an application:

- Rated resistance (R_{25})
- Maximum permissible continuous current under rated operating conditions (I_{max} , DC or RMS values for AC)
- Maximum capacitance C_T to be switched

The rated resistance is a measure of the damping of inrush current. Under rated operating conditions after stabilization, the maximum continuous current must under no circumstances be exceeded. Otherwise the component can be both thermally and electrically overloaded and thus destroyed.

The test method shown in Fig. 4 is used to indicate the pulse strength. A capacitor C_T discharges across a series resistor R_S and an NTC thermistor. The charge voltage V_C is selected so that the voltage V_{NTC} applied to the thermistor at the start of discharge is 345 V, corresponding to $(230\text{ V} + \Delta V) \times \sqrt{2}$. The capacitance C_T indicates the energy absorption capacity and thus the pulse strength of the NTC thermistor.

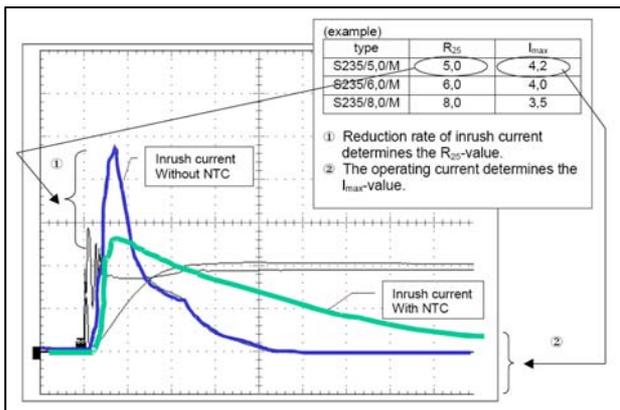


Fig. 3: Typical current characteristic on load after turn-on

The maximum capacitance to be switched represents a criterion for comparing the level and duration of the current pulse at the moment of turn-on at which the inrush current limiter can be loaded without sustaining damage.

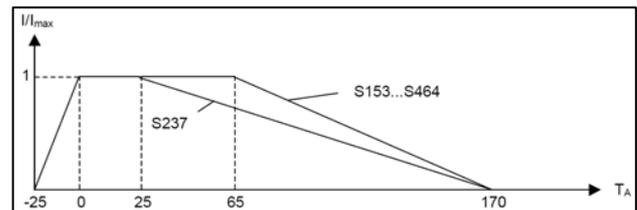
Knowing the capacitance C_T allows an NTC thermistor to be scaled for optimum cost and geometry (space requirement). However, different C_T values can be compared only if equivalent test methods are used to determine them (see Fig. 4).

A particular rated resistance R_{25} can be implemented in disks of different sizes. This means that for the same value of R_{25} different figures can be obtained for continuous load and pulse strength. So by referring to test patterns, the user can decide which inrush

current limiter is best suited to the application. As a rule of thumb, the larger the diameter of the thermistor, the higher is the current in continuous operation. This also applies to energy absorption capability and pulse strength at the moment of turn-on.

Load derating

The maximum continuous current rating (100% = I/I_{max}) is specified for EPCOS inrush current limiters at 0 °C ~ 65 °C. (The only exception is the S237 series, which is specified with a 100% current rating at 0 °C ~ 25 °C). So derating is only necessary at temperatures above 65 °C (S237 above 25 °C). In many applications, the temperature in the casing of the device is below 65 °C.



NTC resistance at continuous current

The effective resistance for the usual current change can be approximated as follows:

$$R_{NTC} = k \times I^n \quad [\Omega] \quad 0.3 \times I_{max} < I \leq I_{max}$$

R_{NTC} Resistance value to be determined at a current I

k, n Fit parameter, see individual data sheet of inrush current limiter

I Continuous current flowing through the NTC

The continuous current I in the application should be between 30% and 100% of the specified maximum continuous current I_{max} .

The calculated values only serve as an estimate for operation in still air at an ambient temperature of 25 °C. This equation yields sufficiently accurate results for the limited current range stated above.

Precautions

- For inrush current limiting, the NTC must be connected in series with the load circuit. Several limiters can also be connected in series for higher damping. Inrush current limiters must not be connected in parallel.
- If connected in parallel, the NTC thermistor with the smallest rated resistance consumes almost the entire current in the circuit and the resulting overload could destroy the component.
- In general, inrush current limiters need time to return to their cold state in which they can provide adequate inrush current limiting due to their high

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resistance. The cooling-down time depends on the ambient conditions.

- It should be noted that the surroundings of an NTC may become quite hot.

Quality features of EPCOS inrush current limiters

Extensive quality assurance systems guarantee a consistently high standard of quality. Siemens Matsushita Components manufactures NTC thermistors at its plant for ceramic components in Deutschlandsberg, Austria, which complies with the requirements of QS9000. Production is monitored by statistical process-control methods.

The electrical and mechanical parameters of these thermistors are checked at the end of each production step as part of a comprehensive quality assurance procedure. Special methods of aging are also applied to ensure the high stability of their electrical characteristics.

Reliability

Reliability data for inrush current limiters is certified in accordance with IEC 68-2-2, 68-2-3 and 68-2-14. Tests are conducted under cyclic and continuous (1000 h) maximum loads. The currents during turn-on are much higher than the rated currents during continuous operation. The pulse strength of an NTC is also evaluated. EPCOS uses standard procedures to test the effects of these current surges (Fig. 4).

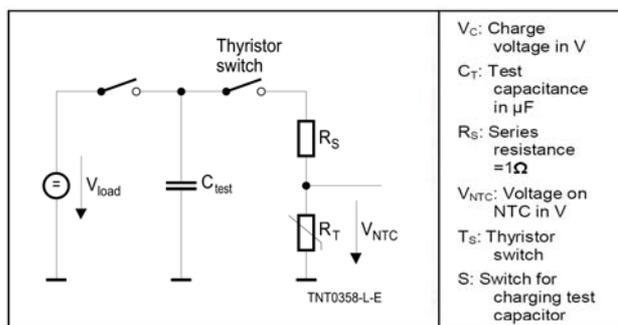


Fig. 4: Test circuit for evaluating the pulse strength

Features

- QS9000 certified
- UL approved (E69802)
- High reliability (IEC 68-2-2, 68-2-3, 68-2-14 approved)
- Wide product range

- R tolerance $\pm 10\%$ possible
- High energy absorption capability at moment of turn-on
- Lower power loss during normal operation
- Various lead configurations available

Range of EPCOS NTCs for inrush current limiters

A wide range of EPCOS NTCs for inrush current limiting with different designs and resistances allows optimum matching to the most varied applications. It extends from the S153, the smallest model with a diameter of 8.5 mm for a maximum continuous power rating of 1.4 W, up to the S464 with 26 mm and 6.7 W respectively. The resistance ranges from 1 to 80 Ω . The maximum permissible continuous current I_{rms} extends from 1.3 A (S153) to 20 A (S464).

Type	R_{25} [Ω]	I_{max} [A]	B-Value [K]	P_{max} [W]	δ_{th} [mW/K]	Head diameter [mm]
S 153	4.7-33	1.3 - 3	2800-3000	1.4	8	8.5
S 235	5-10	3 - 4.2	2800-2900	1.8	9	9.5
S 236	2.5 - 80	1.6 - 5.5	2600-3300	2.1	10	11.5
S 237	1 - 60	2.0 - 9.0	2600-4000	3.6	17	15
S 238	2.5 - 22.0	4.0 - 8.4	2800-3265	3.9	20	16
S 364	1 - 10	7.5 - 16	2800-3300	5.1	21	21
S 464	1 - 10	8 - 20	2800-3300	6.7	26	26

Table 1: Main parameters of EPCOS NTCs for inrush current limiters

R_{25} : NTC resistance at 25 °C

I_{max} : Maximum permissible continuous current (DC or RMS values for AC)

P_{max} : Maximum power rating at 25 °C

δ_{th} : Dissipation factor

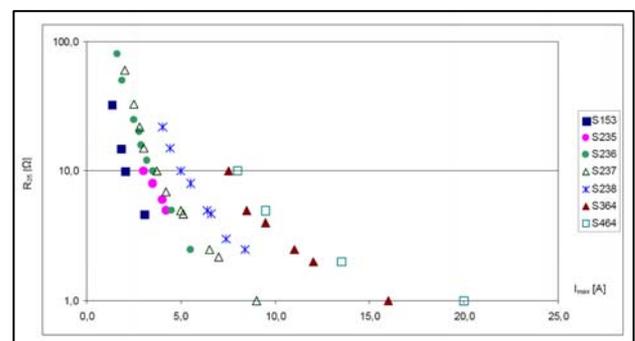


Diagram 1: Selection criteria for inrush current limiters: resistance at 25 °C and rated current

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