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TDK

Cold Plasma Technology PiezoBrush PZ3

Cold Plasma Pretreatment Portfolio

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Product Marketing Piezo Automotive Electronics/Industrial Electronics
Munich, Germany
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PiezoBrush PZ3
A Handy Plasma Source

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Function

PiezoBrush PZ3 generates highly efficient cold plasma by Piezoelectric Direct Discharge technology (PDD).

Low input voltage is transformed into a dielectric barrier discharge process on the output electrode.

The ambient process gas (typically air) is dissociated and ionized,

→ **all controlled by your fingertip in a practical, easy-to-use handheld device.**

Key benefits

- Generates highly efficient cold plasma to **optimize the adhesion processes like gluing, printing, and bonding**.
- Compatible with a variety of materials like plastics, metals, glass, ceramics, semiconductors, natural materials, etc.
  (Two modules are included to treat different types of materials.)
- Integrated display for process control and power settings.
- Easy, safe, and intuitive plug-and-play technology

World's smallest plasma handheld device with PPD technology

PiezoBrush PZ3 professional set

- Handheld device
- Standard module for non-conductive substrates/materials
- Nearfield module for conductive materials

The Technology Behind the Scenes
CeraPlas

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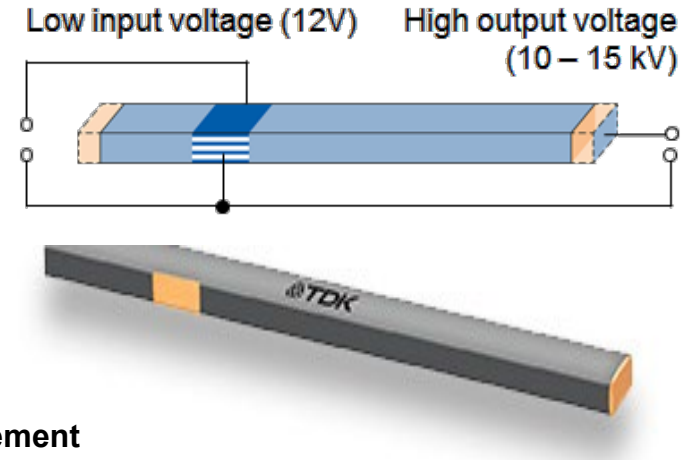
Piezoelectric direct discharge (PDD)

Generation of a voltage sufficiently high for an electrical breakdown in the air by use of a piezoelectric transformer (PT).

Operating principle

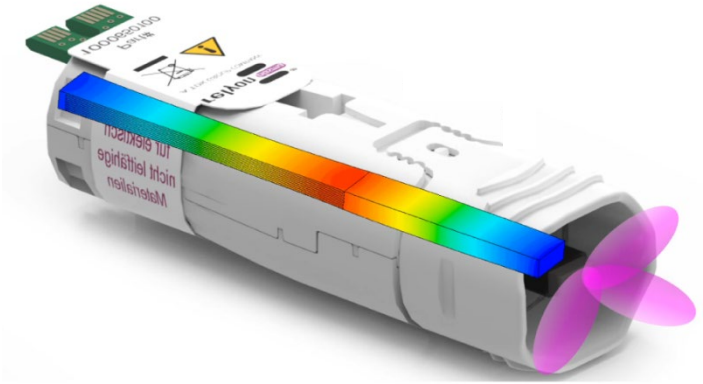
A combination of two physical effects (direct and indirect piezoelectric effect) in a two-zone material block.

- **Primary zone:** Low voltage is applied to provoke its geometrical deformation (indirect/converse piezoelectric effect), mechanically connected to secondary zone.
- **Secondary zone:** Deformation of the first block is causing mechanical stress on the second block, which results in the generation of a high voltage on the output side.



CeraPlas F-type element

CeraPlas F-type element operation in the PiezoBrush module



Plasma Surface Treatment
How does it work?

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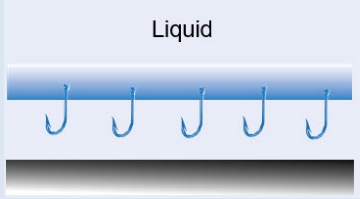
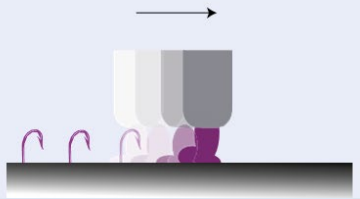
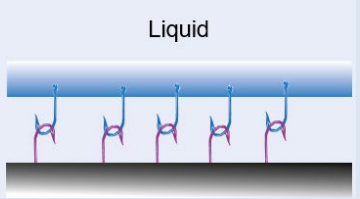
Plasma activation is used for an optimized adhesion of suitable liquids

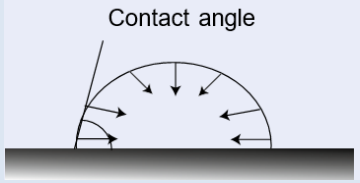
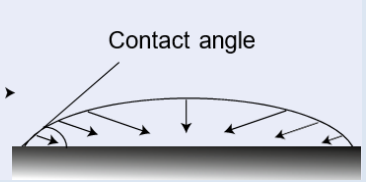
The cleanliness and wettability of a surface are of decisive importance for adhesion in bonding, printing, painting, or coating processes.

Plasma activation of a surface **increases its surface energy and molecular anchor groups are formed** which react with those of the liquid. This leads to improved wetting and consequently to an optimized adhesion of suitable liquids.

Solid body – untreated	Plasma treatment	Solid body – plasma treated
		
• Low surface energy • Insufficient wetting • Weak bonding	• Generation of anchor groups • Activation of surface • Hardly any thermal input	• High surface energy • Increased wetting • Strong bonding

How to determine the effectiveness of the plasma treatment?

To prove the effectiveness of plasma treatment, a contact angle analysis is often performed.

Untreated surface	Plasma treatment	Plasma treated surface
		
1. A drop of a liquid with known surface tension is applied to the surface, and then the contact angle is measured between the liquid and solid surface.	2. The surface is then treated with plasma.	3. The contact angle is measured again and by determining the contact angle of a polar and a non-polar liquid, the surface energy is calculated and thus the effectiveness of the plasma treatment is quantified.

Effect of Surface Wettability on Printing Results

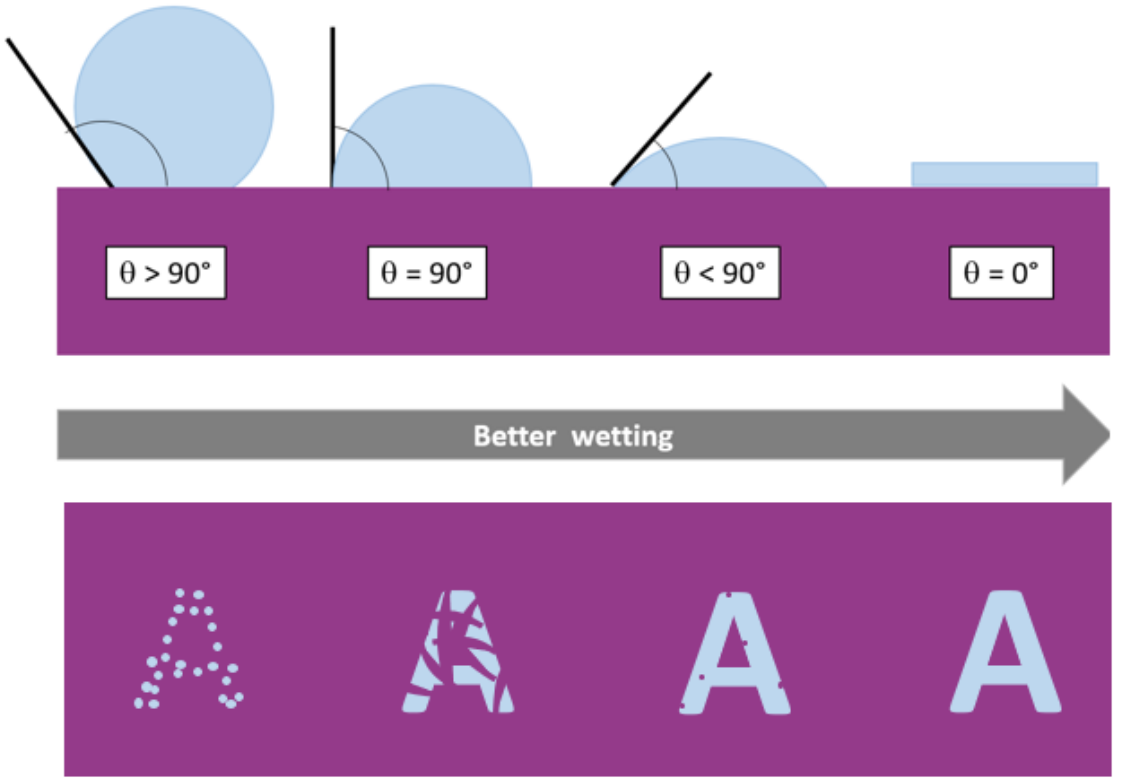
Plasma treatment improves the adhesion of printing inks and varnishes on the surface, thus significantly enhancing the print quality

The illustration shows a droplet of ink applied to a surface and below the subsequent print result.

The first droplet has a high contact angle of more than 90° and therefore wets the surface poorly, which causes the ink to contract on the surface and is not distributed evenly.

The best result is achieved when the contact angle is 0°:
→ The ink wets the surface optimally and creates an even print image.

Example effect of surface wettability on printing results



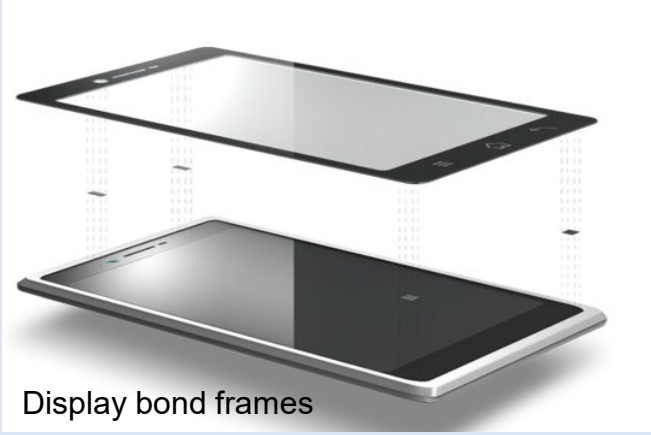
Adhesive Improvements with Cold Plasma

Increased bonding strength on contact surfaces

Various applications in the modern world require excellent sealing properties and reliable adhesion.

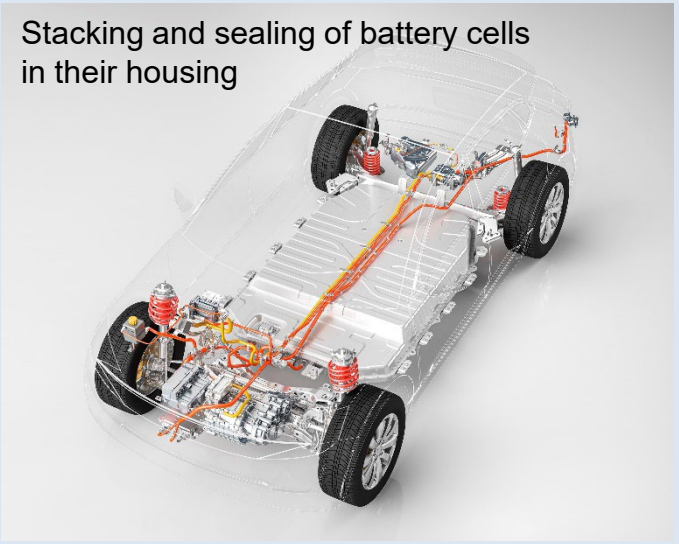
A high degree of plasma activation pretreatment and accuracy is crucial to ensure this longevity.

Countless applications in the industry, from manufacturing battery cells to sealing the glass cover of a headlight to protect it from moisture to bonding the different layers of your cell phone display, rely on cold plasma pretreatment to achieve excellent results.



Display bond frames

Stacking and sealing of battery cells in their housing



Self-adhesive labels

Bonding Improvement with Cold Plasma
A Best Practice Example

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Bonding of Polyamide 12 (PA 12)

In 3D printing, large parts are often manufactured as individual parts made of PA 12, and subsequently bonded. However, often with considerable adhesion problems.

Through a plasma pre-treatment, up to three times the strength of the adhesive joints is achieved without the use of environmentally harmful chemical primers.

Four individual parts from unfilled PA12 printed by selective laser sintering (SLS)

1. Parts were activated with cold plasma via PiezoBrush PZ3
2. Spotted with cyanoacrylate (superglue)
3. Structurally bonded with a two-component adhesive

Three times stronger bond than without surface activation!

Wire Bonding Improvement with Cold Plasma
A Best Practice Example

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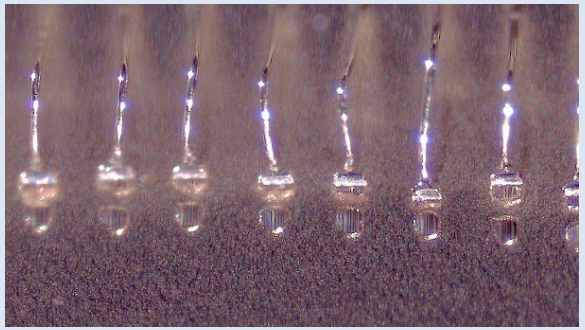
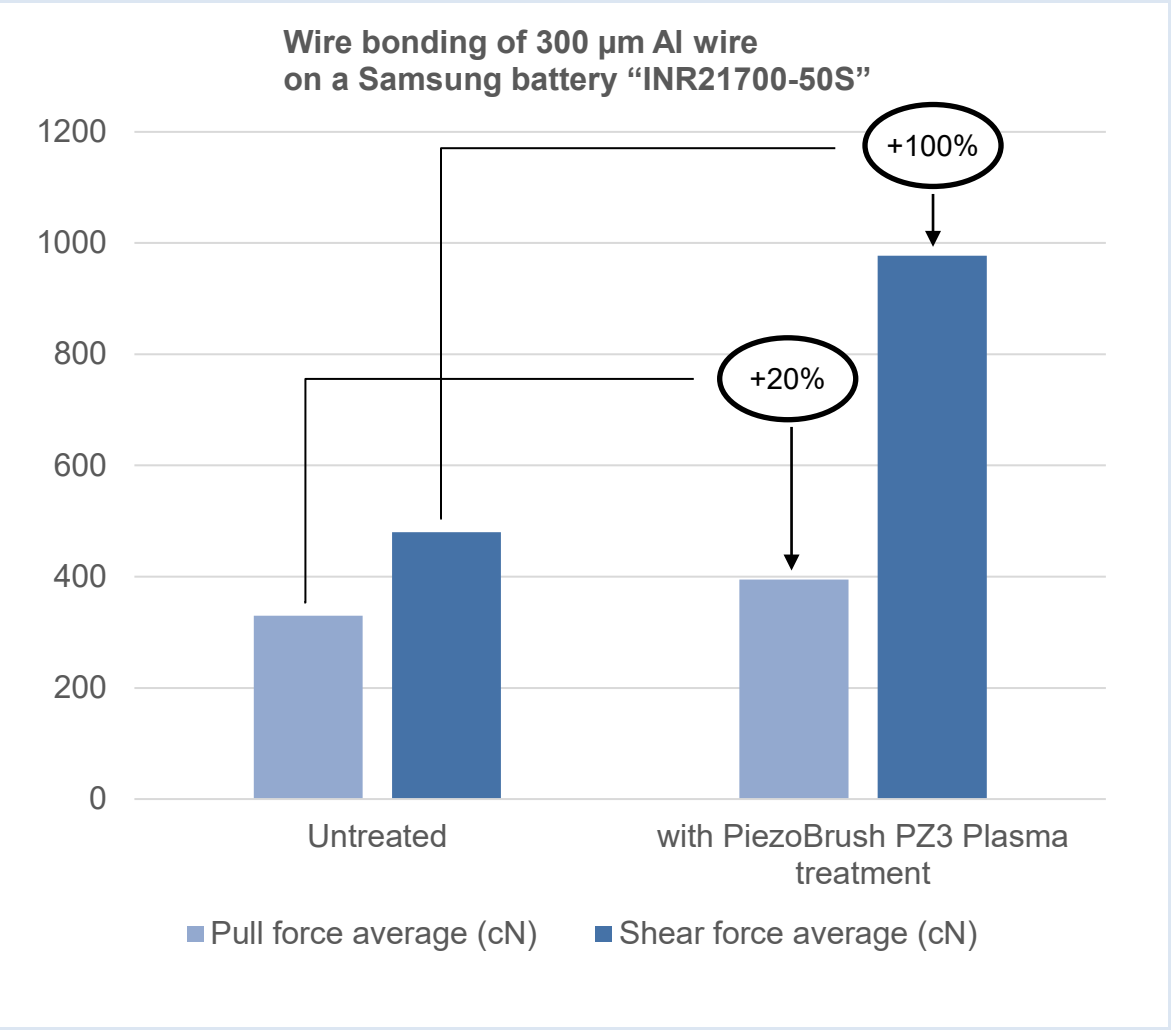
Wire bonding:
Increased bonding strength on contact surfaces

Contaminations on metal surfaces (bond pads) of semiconductor components or carrier materials can result in non-stick-on-pads (NSOP) or so-called “lifts” (elevations of the bonds).

Before the wire-bonding process, a fine cleaning with cold plasma via PiezoBrush PZ3 is performed.

Improved adhesion thanks to twice the shear force and a quarter of the tensile force.





Cold Plasma for Dental Applications

Cold plasma for implants:
Three good reasons to smile thanks to plasma ☺

Improves the processing of manufacturing of implants through the functionalization of

- Bonding of individual components of different materials
- Coloring adaption of the implant to the natural teeth color

PiezoBrush PZ3
Handheld Overview and Details

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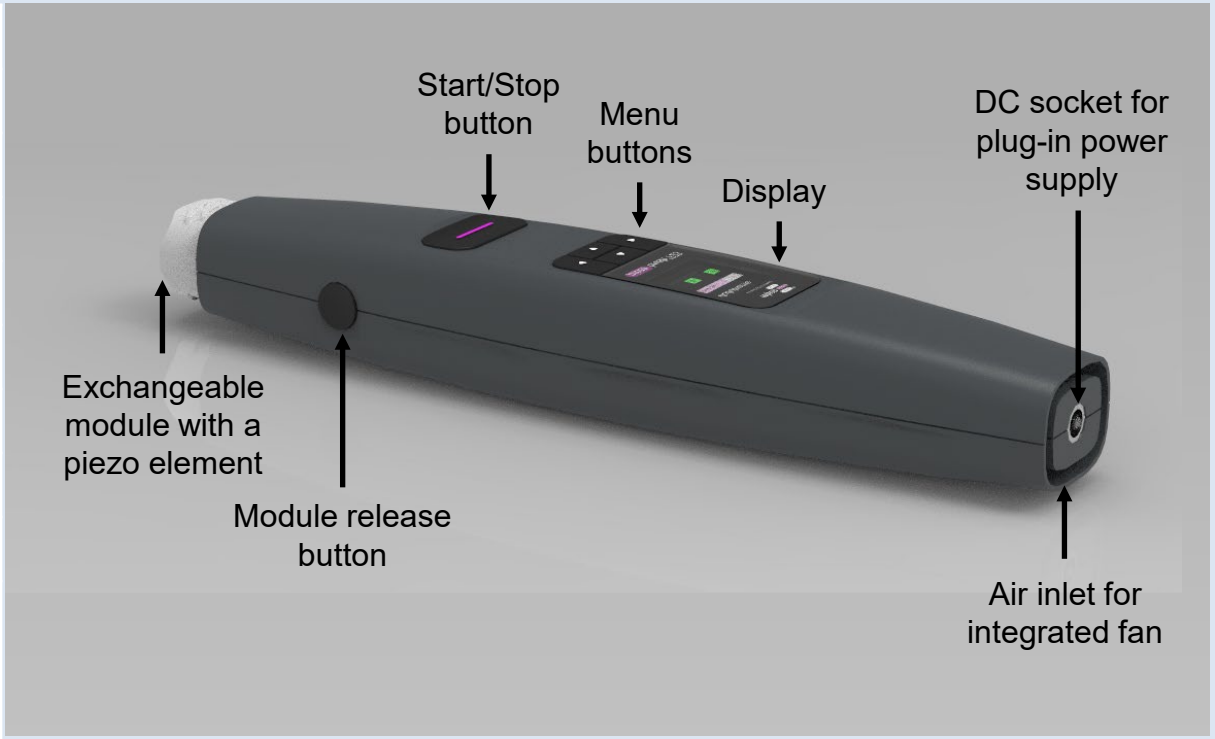
	PiezoBrush PZ3 professional set
Electrical connection [V / Hz]	110 … 240 / 50 … 60, 24 V DC
Power consumption, max. [W]	18
Weight [g]	110
Sound level [dB]	45
Plasma temperature [°C]	<50
Treatment speed [cm^2/s]	5
Treatment distance, typ. [mm]	2 … 10
Treatment width, max. [mm]	29
Process control	Power adjustment; error detection; 3 different types of process control with visual and acoustic feedback
Interchangeable plasma source	Yes, via modules
Ordering Code	B54324D5120A140



PiezoBrush PZ3
Modules Overview and Details

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	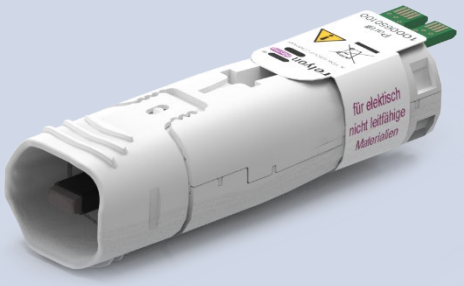	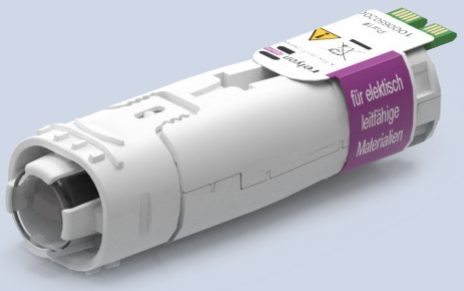
	Module “Standard”	**Module “Nearfield”**
Treatment of	Non-conductive substrates / material	Conductive substrates / material
Material examples	Plastics (PTFE, PE, PA, PP, etc.), glass, ceramics, paper, natural fibres, etc.	Metals (steel, aluminium, alloys, etc.), carbon fibre composites, doped semiconductors, wood, rubber, organic tissue etc.
Specialty	-	Integrated dielectric barrier at the tip
Plasma temperature [°C]	< 50	< 70
Treatment speed [cm^2/s]	5	3
Treatment distance, typ. [mm]	5 … 10	0.5 … 5
Treatment width, max. [mm]	5 … 29	10 … 15
Ordering code	B54321P5100A020	B54321P5100A120

PiezoBrush for a Variety of Applications

PROFESSIONAL

For professional use

PiezoBrush PZ3 handheld

+

PiezoBrush PZ3 modules

INDUSTRIAL

For industrial use

PiezoBrush PZ3-i

+

PiezoBrush PZ3 modules

CUSTOMIZED

For customized solutions

PiezoBrush PZ3-c
Driver & Module adaptor

+

PiezoBrush PZ3 modules

Important Information

Some parts of this publication contain statements about the suitability of our products for certain areas of application. These statements are based on our knowledge of typical requirements that are often placed on our products. We expressly point out that these statements cannot be regarded as binding statements about the suitability of our products for a particular customer application.

It is incumbent on the customer to check and decide whether a product is suitable for use in a particular application. This PowerPoint presentation is only a brief overview which may be changed from time to time.

Our products are described in detail in our data sheets.

The ***Important notes*** (www.tdk-electronics.tdk.com/ImportantNotes) and the **product-specific *Cautions and warnings*** must be observed.

All relevant information is available through our sales offices (https://www.tdk-electronics.tdk.com/en/180410/contact/sales-network-sites).

www.tdk-electronics.tdk.com